



UNIVERSITA  
DEGLI STUDI  
DI TORINO



Istituto Nazionale di Fisica Nucleare

# 107° CONGRESSO NAZIONALE della SOCIETÀ ITALIANA DI FISICA

## **Silicon detectors for timing measurements**

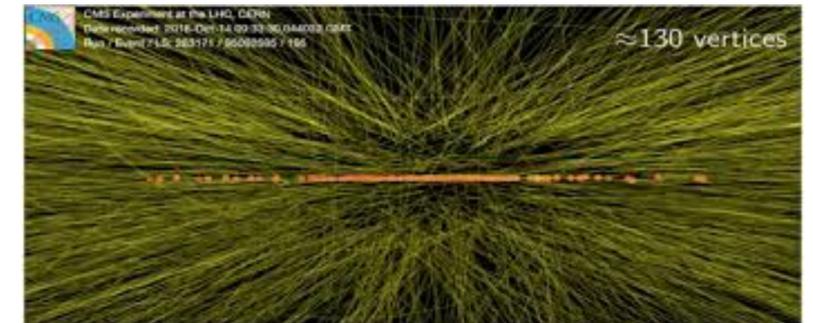
**Marta Tornago**

**Università and INFN Torino**

# Timing measurements in future experiments

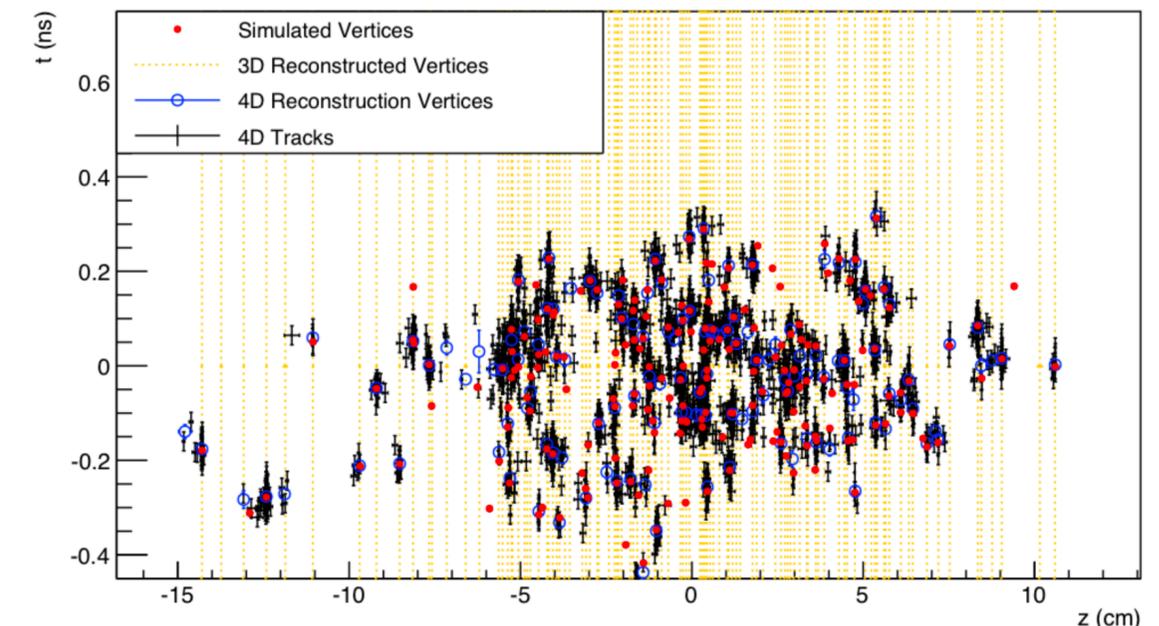
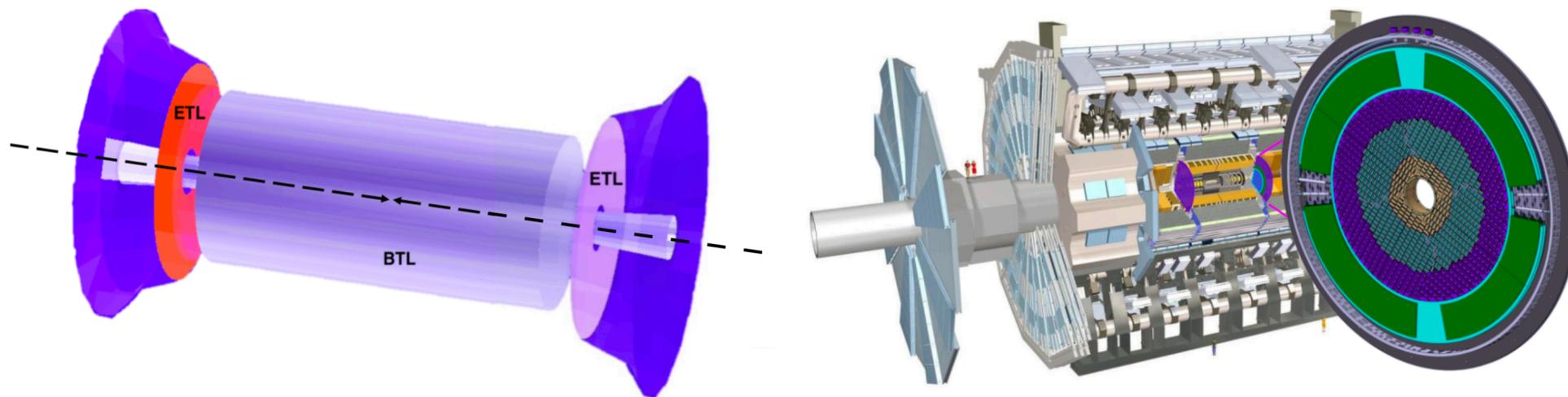
Future colliders will be characterised by environments with high collision density

- difficulties in reconstruction and particle identification due to **tracks coming from overlapping vertices**
- Near future example: High Luminosity LHC starting in 2026



At **High Luminosity LHC**, experiments need to maintain their performances in a new harsh environment

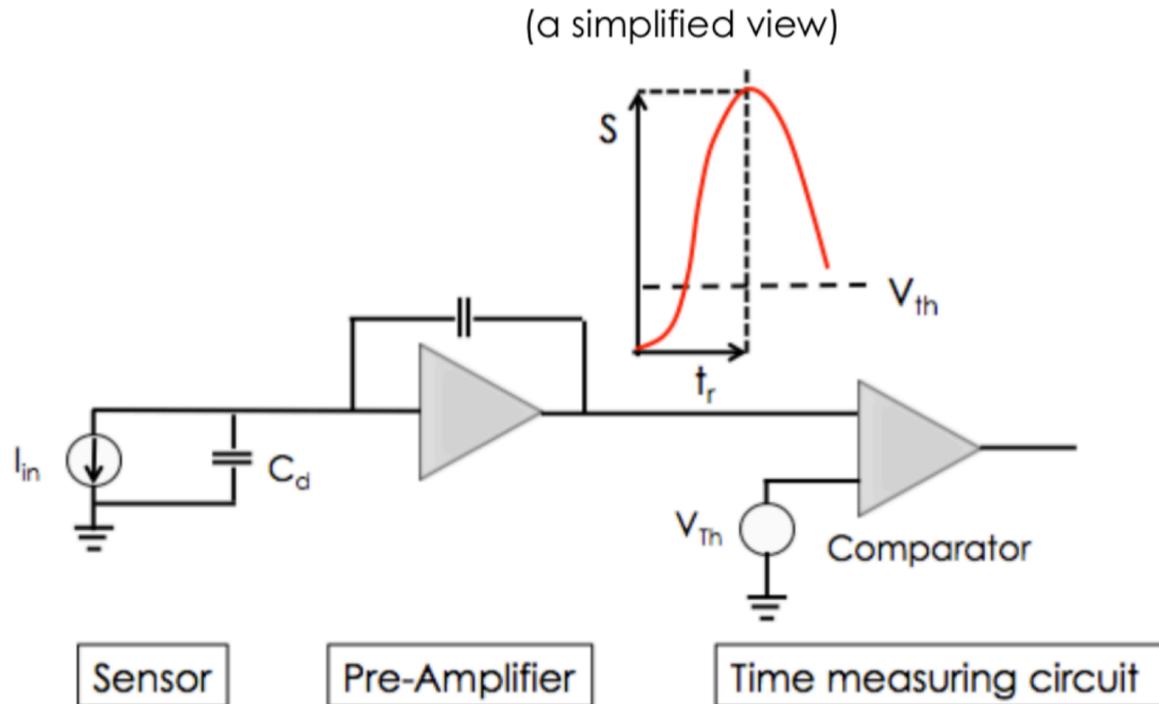
- additional timing information to improve pile up rejection and particle identification
- creation of timing layers in High-Lumi LHC experiments with  $\sigma_t \sim$  **few tenths ps**
  - \* **Minimum Ionizing Particle Timing Detector for CMS**
  - \* **High Granularity Timing Detector for ATLAS**
  - foreseen **ALICE3**



# Timing resolution

The design of the perfect silicon detectors depends on timing resolution

$$\sigma_t^2 = \sigma_{\text{Non-uniform Ionization}}^2 + \sigma_{\text{Jitter}}^2 + \sigma_{\text{TimeWalk}}^2 + \sigma_{\text{TDC}}^2$$



$$\sigma_{\text{Jitter}} = \frac{N}{dV/dt}$$

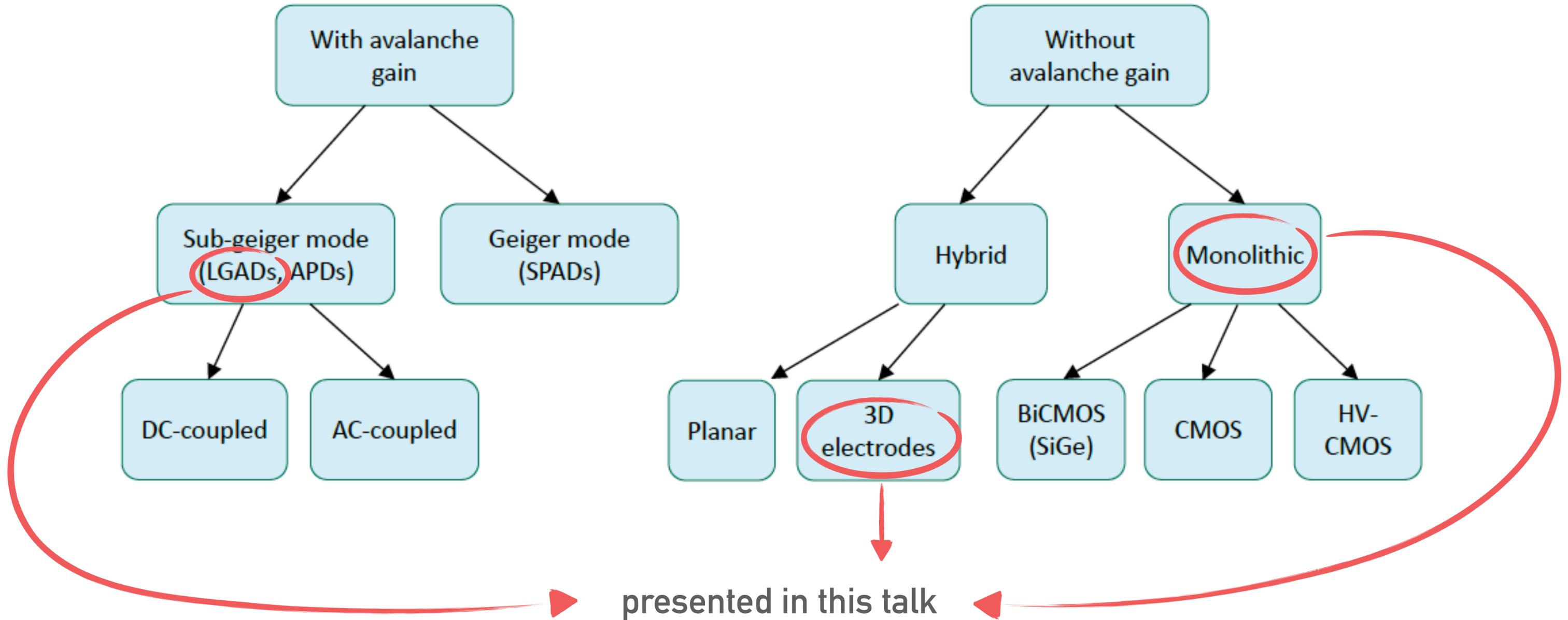
Minimized with:

- **Low input capacitance** → detector + detector-amplifier interconnection
- **Large signal** → gain
- **Short signal rise time** → fast charge collection, fast amplifier

→ Dependent on sensor design

# Timing detectors

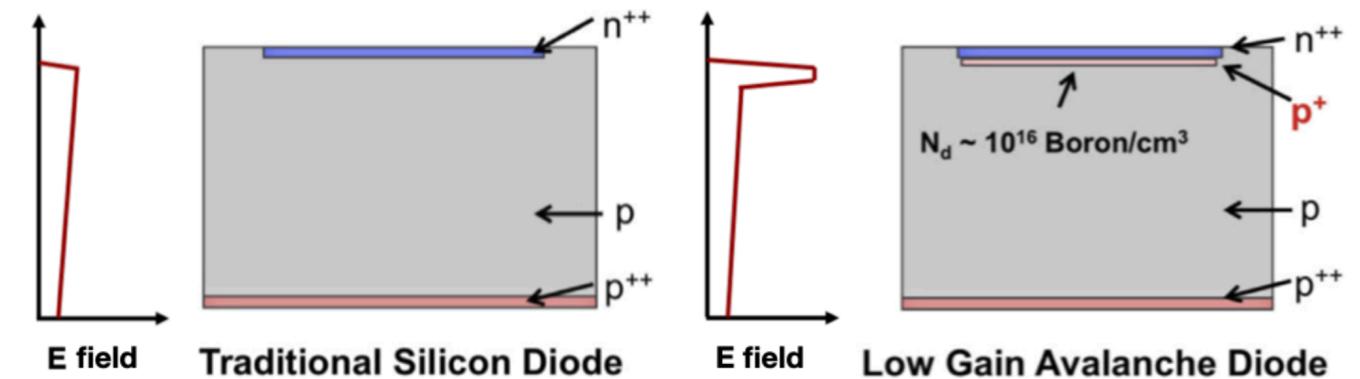
Several families of silicon detectors for picosecond timing have been designed so far



**Ultra-Fast Silicon Detectors** (UFSDs) project: production of innovative silicon sensors based on the **Low-Gain Avalanche Diode** (LGAD) technology and optimised for **timing measurements**

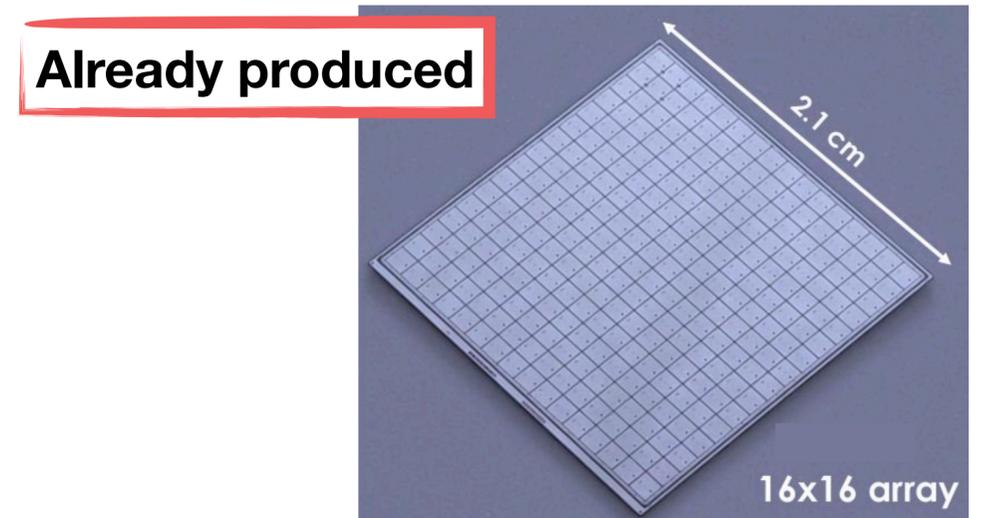
## LGADs

- Additional highly-doped thin implant near the p-n junction  
→ **gain layer**
- High local electric field allowing **charges multiplication**
- **Gain must be moderate** to maximise signal/noise ratio



UFSD design for **CMS Endcap Timing Layer**:

- Large multi-pads arrays  
→ Segmentation through gain termination structures  
→ **Interpad distance 50-100  $\mu\text{m}$**
- **Gain uniformity**
- Timing resolution  $\sigma_t \sim 30 \text{ ps}$   
→ Fast and large signals
- Fluences range up to  $\phi \sim 1.7e15 \text{ n}_{eq}/\text{cm}^2$  ( $2.5e15 \text{ n}_{eq}/\text{cm}^2$  with 50% safety factor)



# UFSD timing resolution

How to obtain a timing resolution  $\sigma_t \sim 30$  ps with UFSDs?

$$\sigma_{Jitter} = \frac{N}{dV/dt}$$

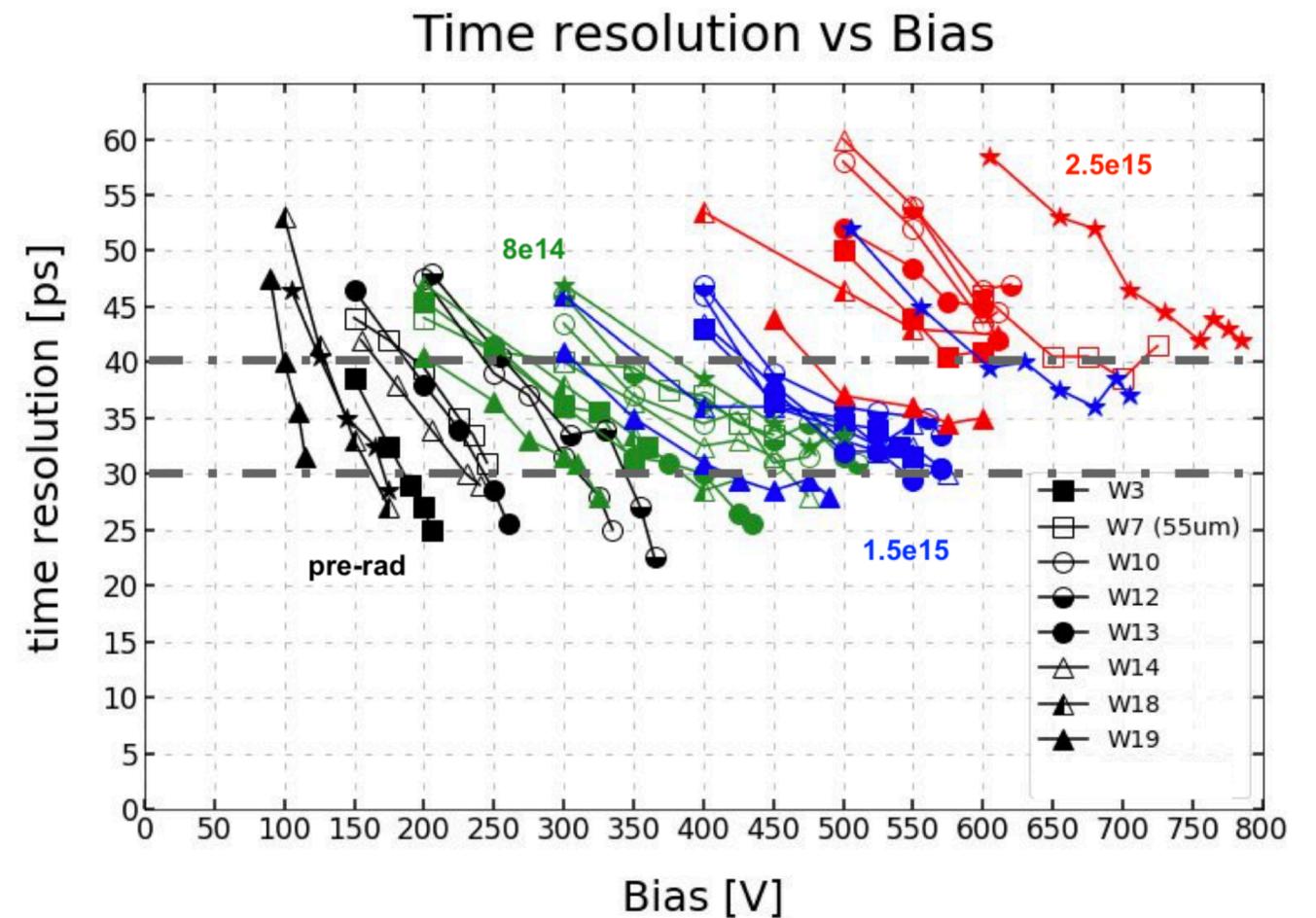
$N$  → moderate gain and low-noise electronics  
 $dV/dt$  → fast and large signals → thin sensors with internal gain

} decreases with gain

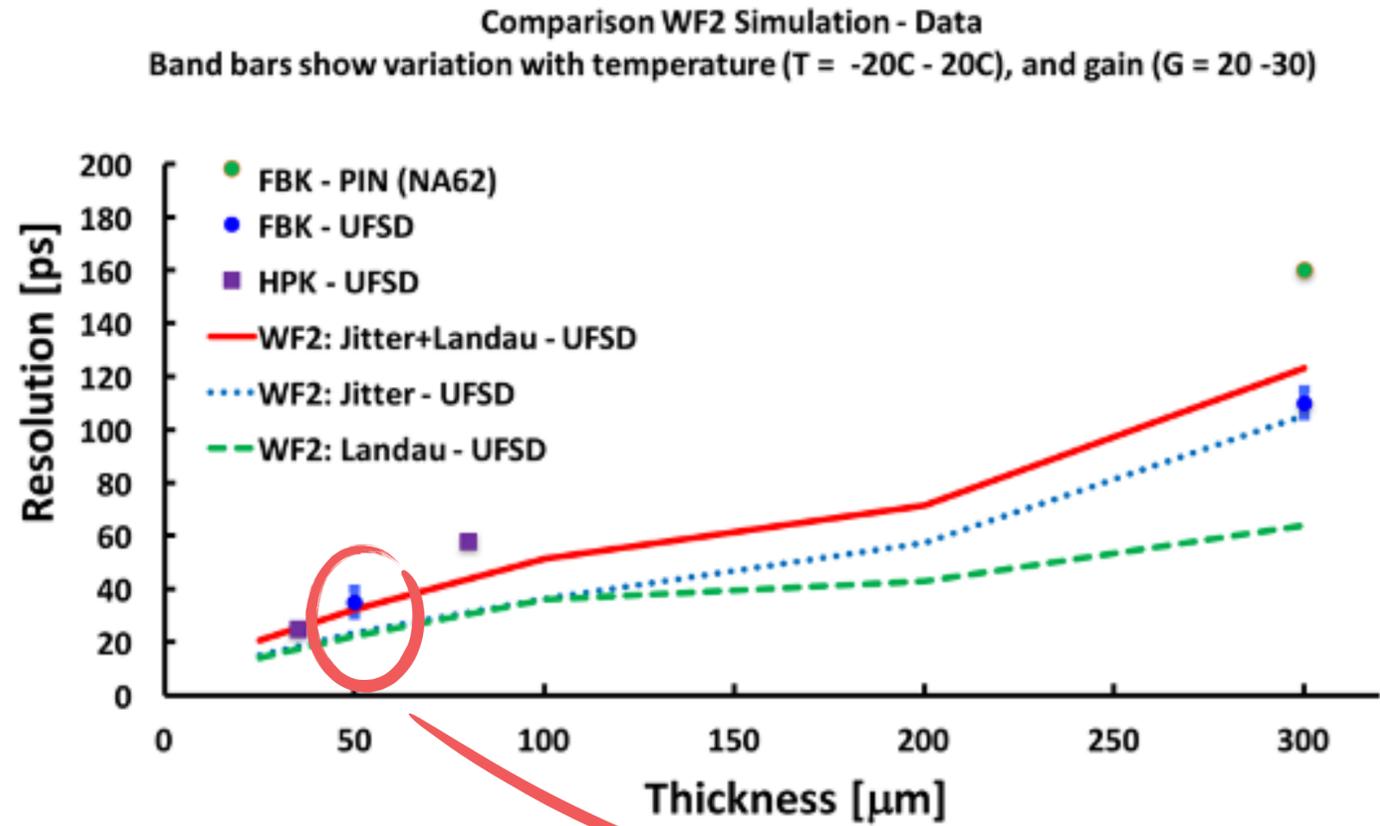
$\sigma_{Non-uniform Ionization}$  → thin sensors  
 constant with gain

Laboratory measurements on the latest UFSD prototypes show the most performant sensors deliver a sufficient amount of charge and can reach  $\sigma_t \sim 30$  ps when new and  $\sigma_t \sim 40$  ps at the highest irradiation point

→ Timing resolution and radiation hardness within requirements of CMS and ATLAS



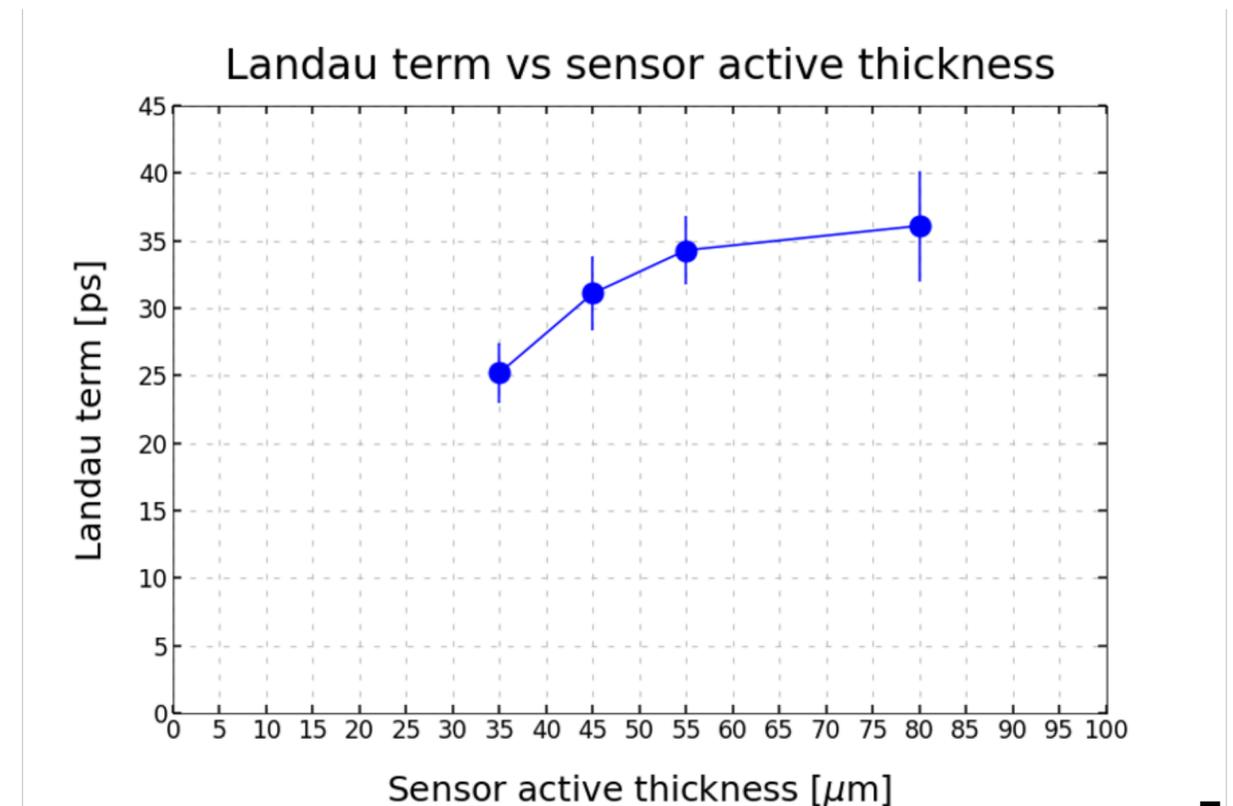
# How can we do better?



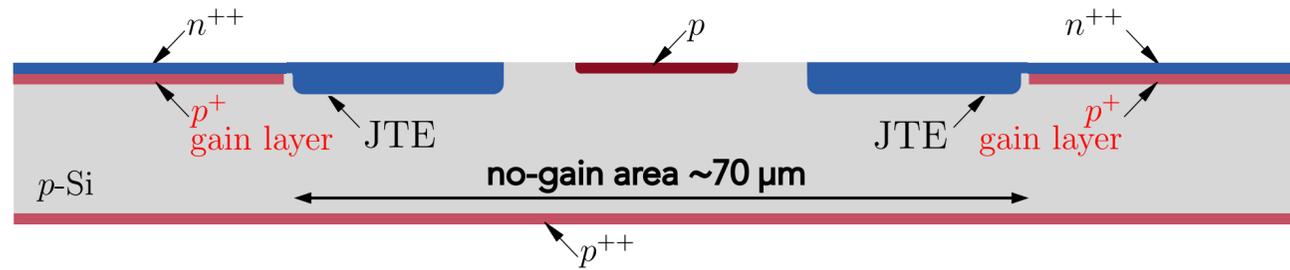
In UFSDs, **time resolution decreases for thinner sensors**

UFSD state-of-the-art: **45-55 μm** sensors largely tested  
→ **Current sensor choice for CMS and ATLAS timing layers**

Sensors with **25** and **35 μm** active thickness have been manufactured within the FBK **ExFlu0** production  
→ **15-20 ps resolution** looks achievable with thinner sensors

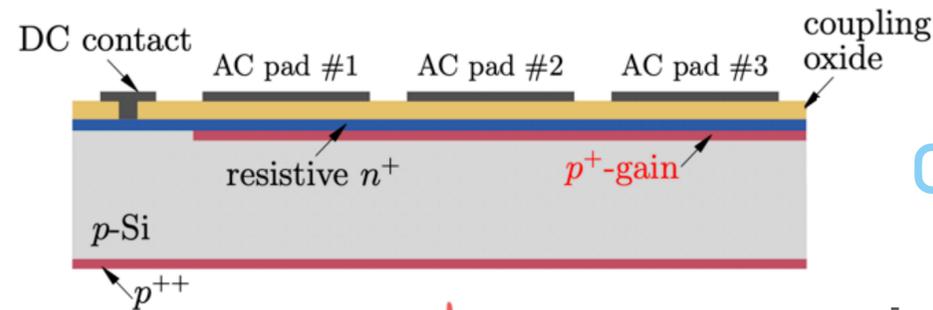


# 100% fill factor LGADs



In the current UFSD design, isolation structures between readout pads represent a no-gain area for signal collection

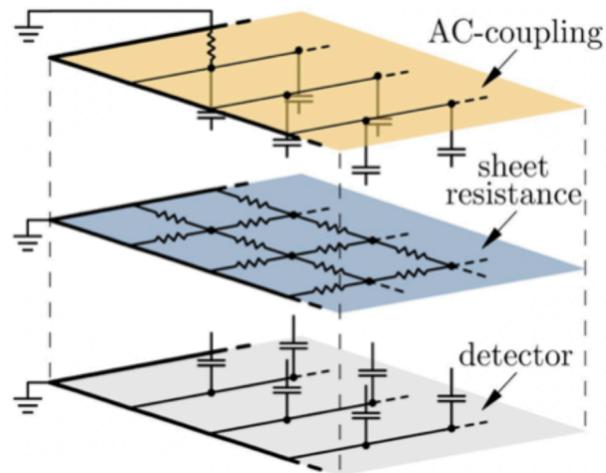
## Resistive AC-Coupled Silicon Detectors (RSD)



One continuous gain layer

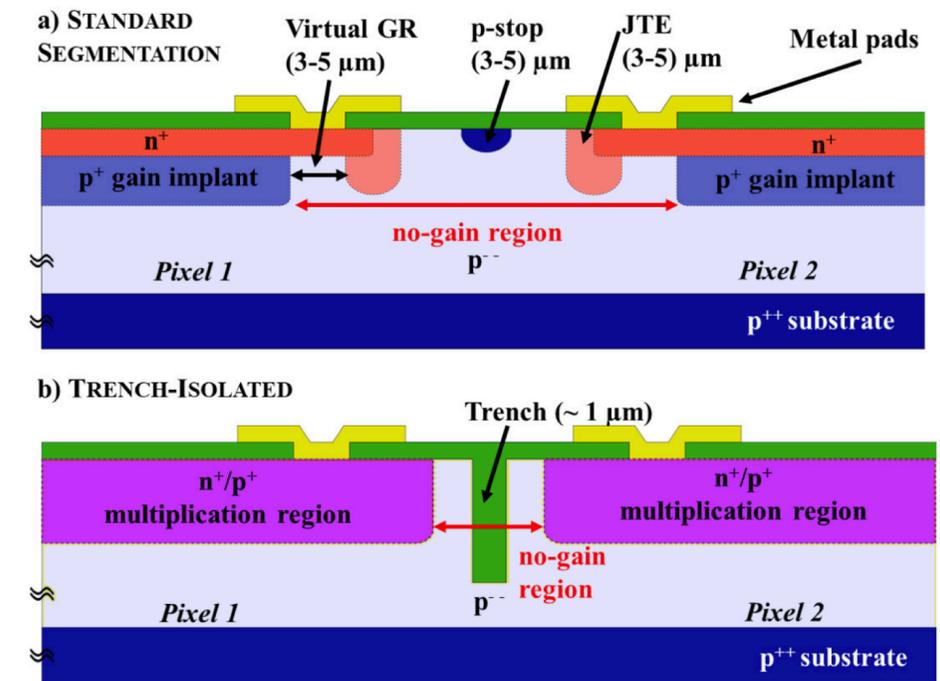
Introduction of AC coupling and resistive read-out in silicon detectors

Excellent spatial resolution thanks to charge sharing



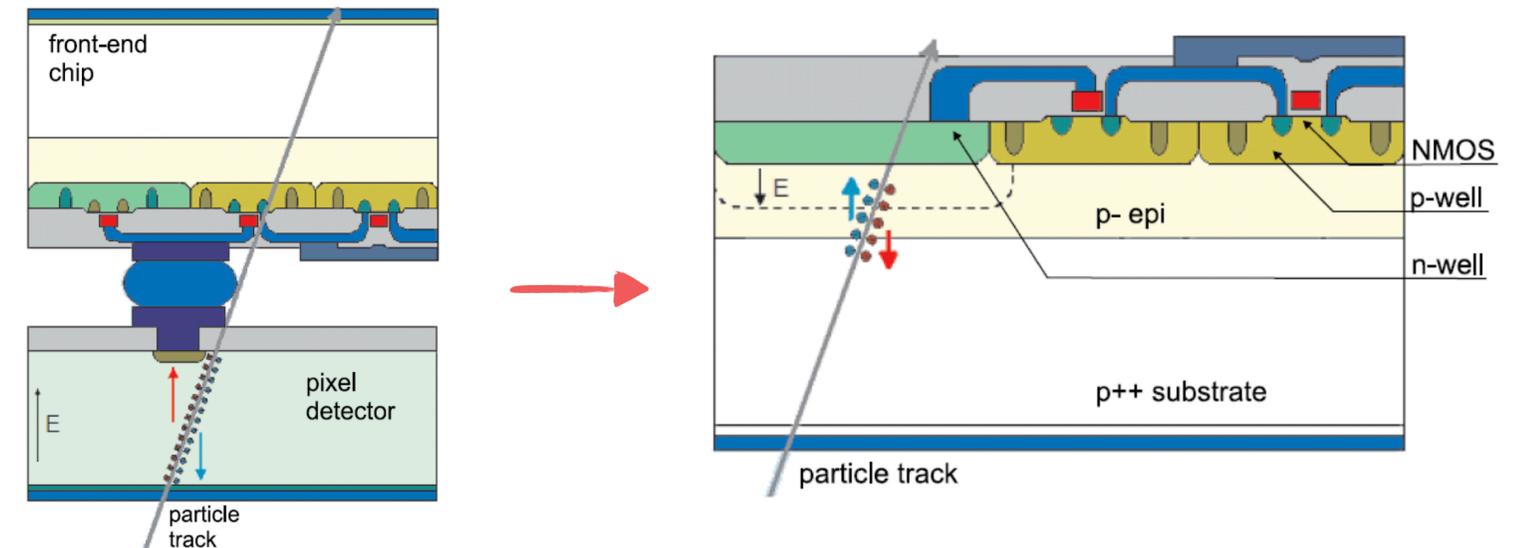
## Trench Isolated (TI) LGADs

Gain termination implants replaced with a trench



Monolithic sensors combine the sensing layer and its readout circuitry in a single integrated circuit

- Low capacitance
- Excellent signal/noise ratio
- Radiation hardness
- Low material budget



New field, multiple possible approaches based on two technologies: CMOS and SiGe

- CMOS Monolithic Active Pixel Sensors (MAPS)
  - ALICE 3 TOF detector
- High Voltage CMOS (HV-CMOS)
  - CACTUS with Depleted MAPS
- Fully Depleted MAPS
  - ARCADIA
- Monolithic CMOS sensors with small collection diodes
  - ATTRACT project FASTPIX
- Monolithic SPAD arrays

- SiGe BiCMOS
  - ERC project MONOLITH
  - SNSF project FASER
  - ATTRACT project MonPicoAD

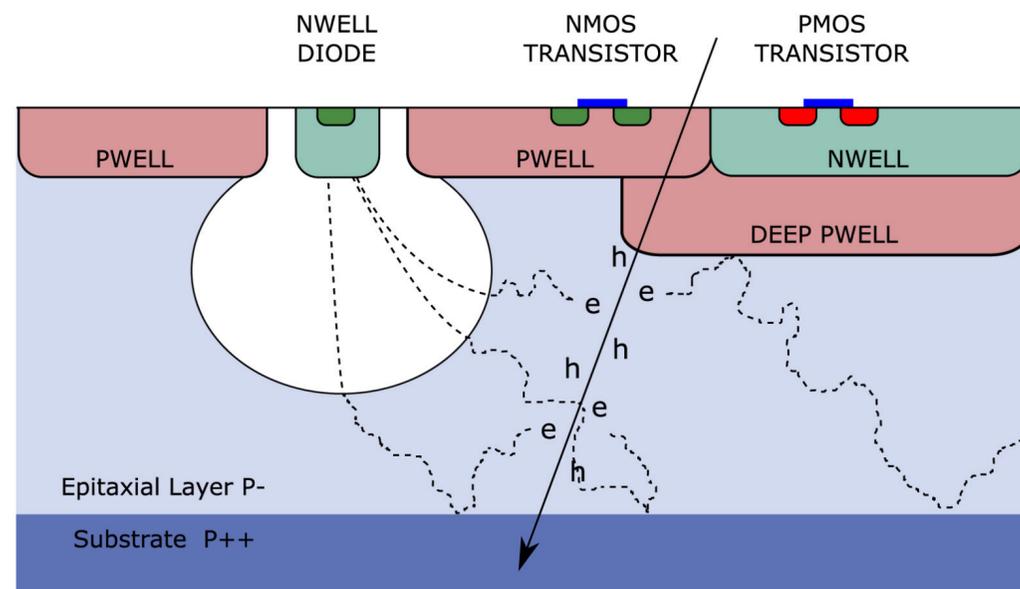
# CMOS MAPS in the ALICE experiment

ALICE experiments is using CMOS MAPS for the upgrade of the **Inner Tracker System (ITS)**

→ **ALPIDE** sensors

Evolution of **TowerJazz 180 nm CMOS Imaging Process:**

- 25- $\mu\text{m}$  thick epitaxial layer with high resistivity on p-type substrate
- Small n-well collection electrode in the center of the sensing volume → **low capacitance**
- Deep p-well provides **shielding** of full CMOS circuitry



**UPGRADE**

**Timing application** in future Time-Of-Flight barrel detector of **ALICE3** experiment:

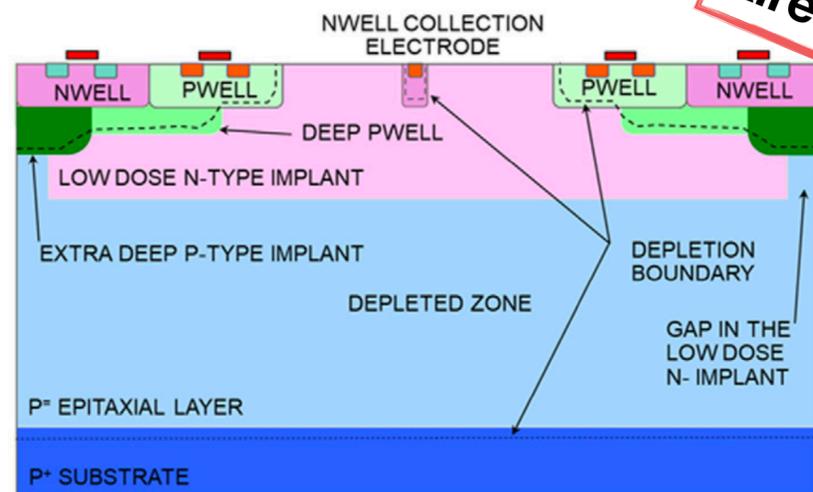
- Goal: TOF timing resolution of  **$\sim 20$  ps**
- **Large-size** MAPS: up to  $21 \times 21 \text{ cm}^2$
- Sensors thinned to **20-40  $\mu\text{m}$** 
  - large area curved sensors
  - unprecedented low material budget:  $0.5 \% X_0$  per layer

# The CMOS family for fast timing

Goal: achieve fast collection time using **fully depleted CMOS** and **high uniform electric fields**  
→ junction modified to reproduce the field of a parallel plate capacitor

## FASTPIX

- Based on **CMOS 180 nm**
- Highly resistive p-type 25  $\mu\text{m}$ -thick epitaxial layer
- **Full lateral depletion**
- **Small hexagonal electrodes** with  $\sim 10 \mu\text{m}$  pitch
- 3D micromachined structures

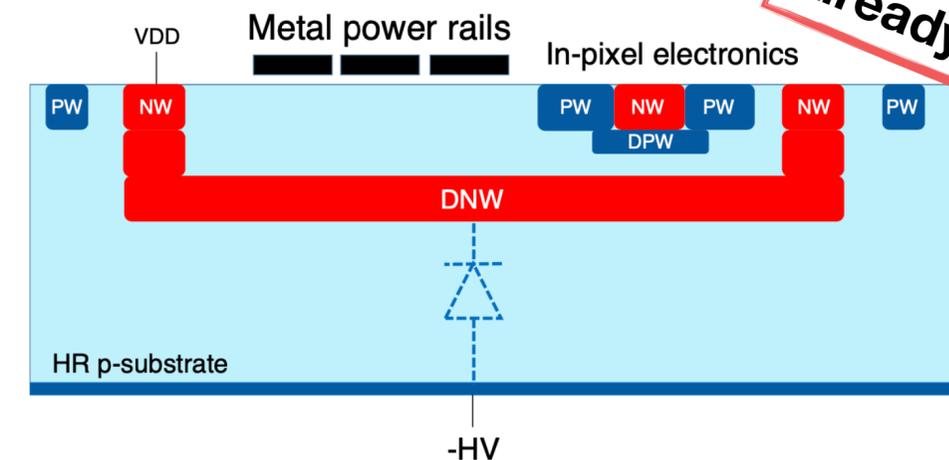


Already produced

## CACTUS

CMOS Active Timing  $\mu$  Sensors

- Based on **150 nm CMOS**
- **High Voltage CMOS**
- High resistivity 200  $\mu\text{m}$ -thick substrate
- Electronics inside the pixel
- **Large collecting diodes** with  $\sim 1 \text{mm}^2$  pitch
- **$\sim 100 \text{ps}$  time resolution**

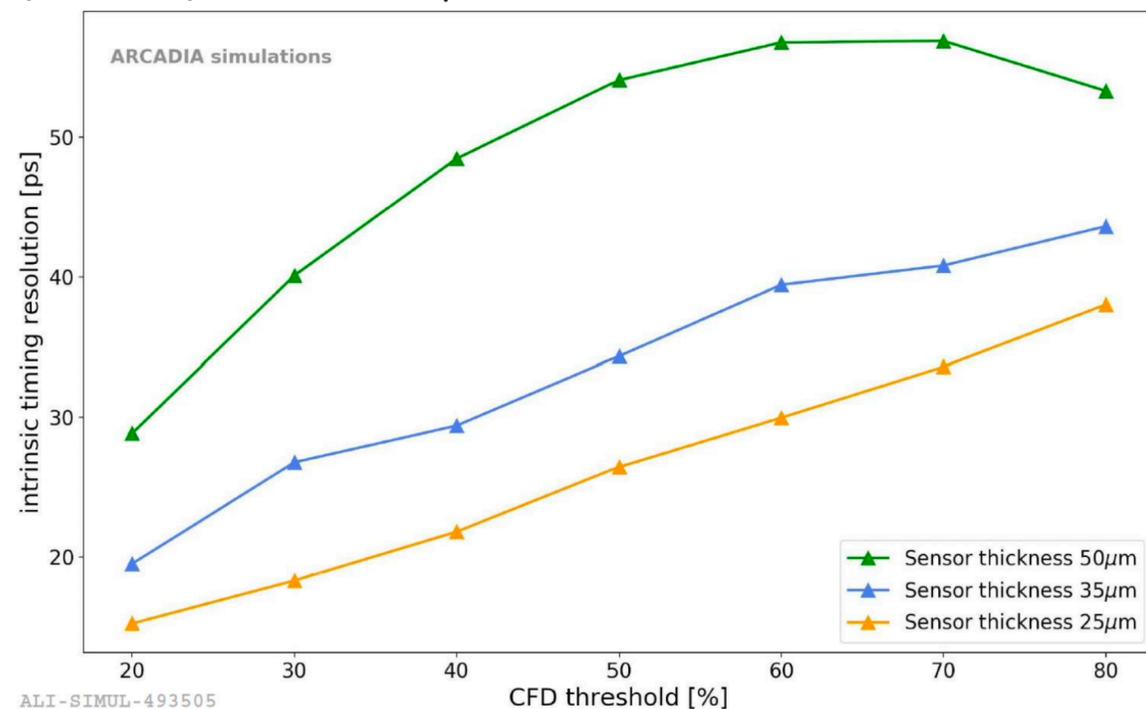
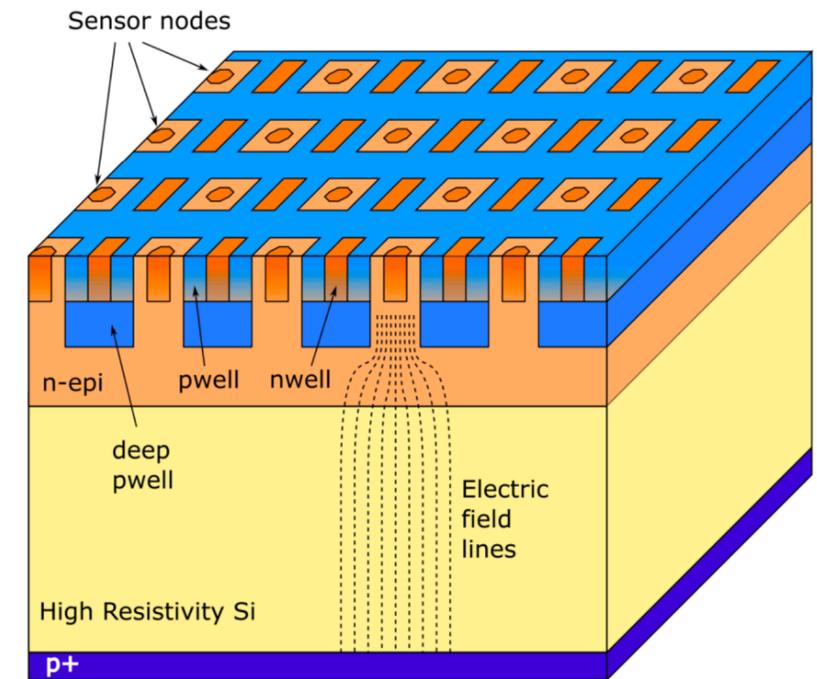


Already produced

# The CMOS family for fast timing

## ARCADIA

- Based on 110 nm CMOS
- Fully depleted MAPS
- Manufactured devices: 100- and 300- $\mu\text{m}$  thick n-type active substrate  
25 and 50  $\mu\text{m}$  pitch
- Under study: 25-, 35-, 50- $\mu\text{m}$  thick active substrate  
10 and 50  $\mu\text{m}$  pitch

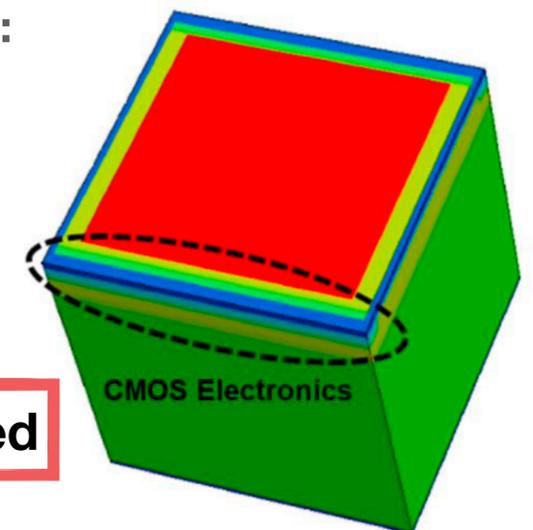


ALI-SIMUL-493505

Latest simulations on **new 50- $\mu\text{m}$  pitch** design:

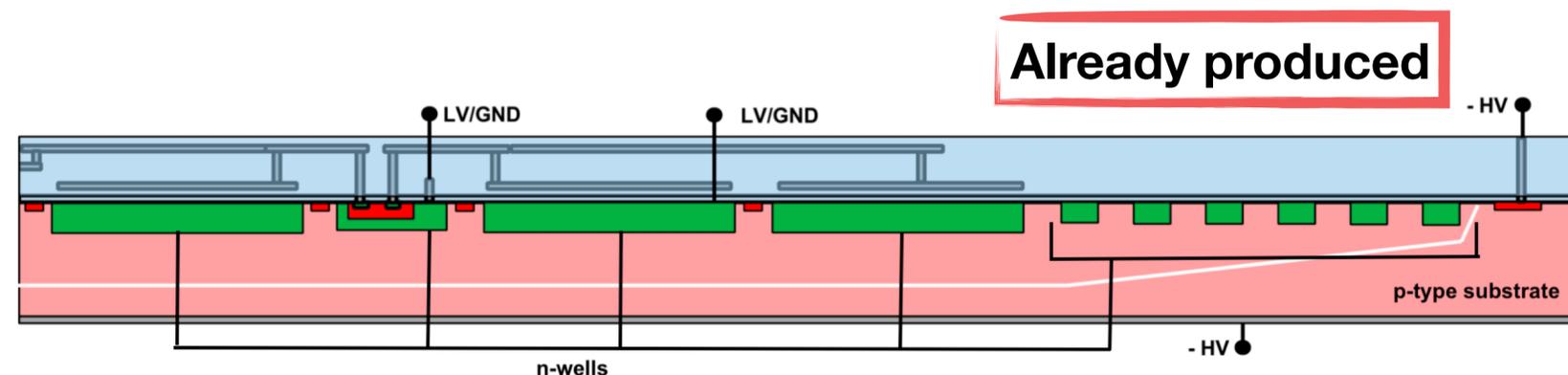
- Uniform electric field
- Thinner substrates have a better timing resolution, down to  **$\sim 15$  ps**

**To be produced**



SiGe BiCMOS benefit from the excellent properties of Silicon-Germanium, very fast and low-noise

- Based on **SiGe 130 nm BiCMOS**
- Pixel matrix integrated inside the guardring
- **Small hexagonal pixels**: 65 and 130  $\mu\text{m}$  side
- 60  $\mu\text{m}$ -thick active substrate
- **$\sim 50$  ps time resolution**

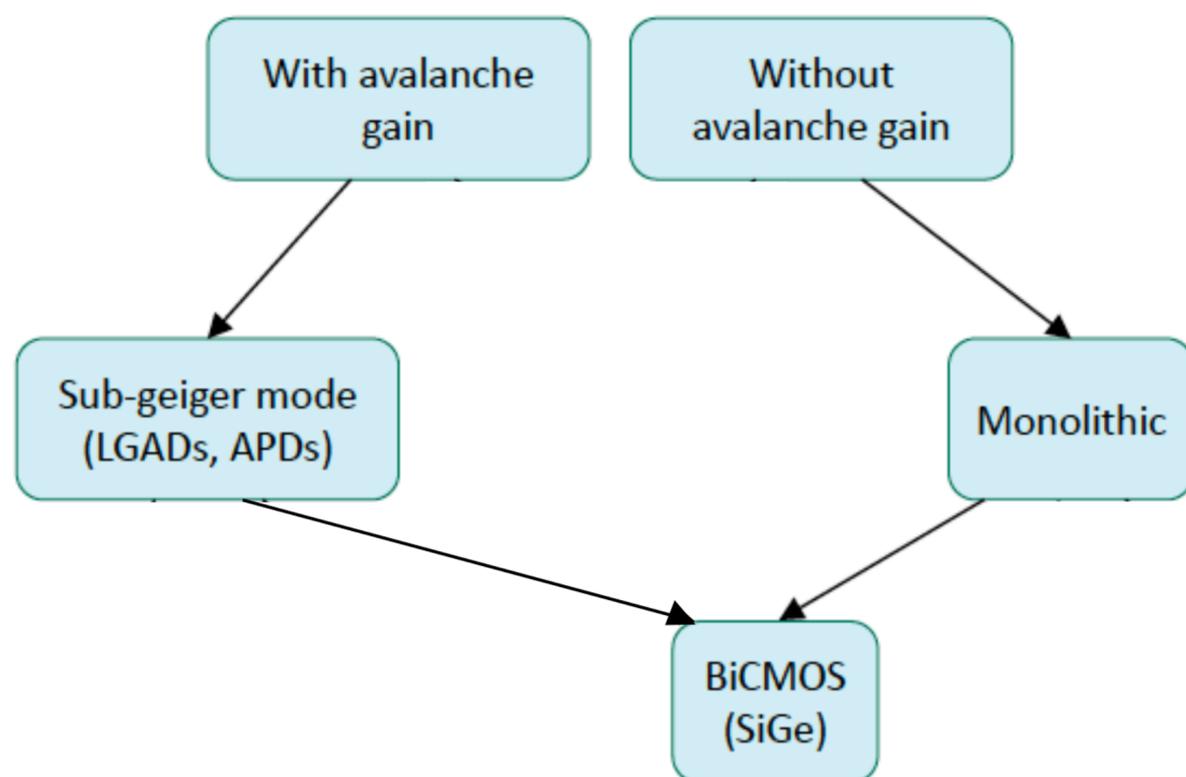


Future evolution of the SiGe BiCMOS technology:

**LGADs + Monolithic SiGe BiCMOS**

→ **Monolithic Avalanche Detectors**

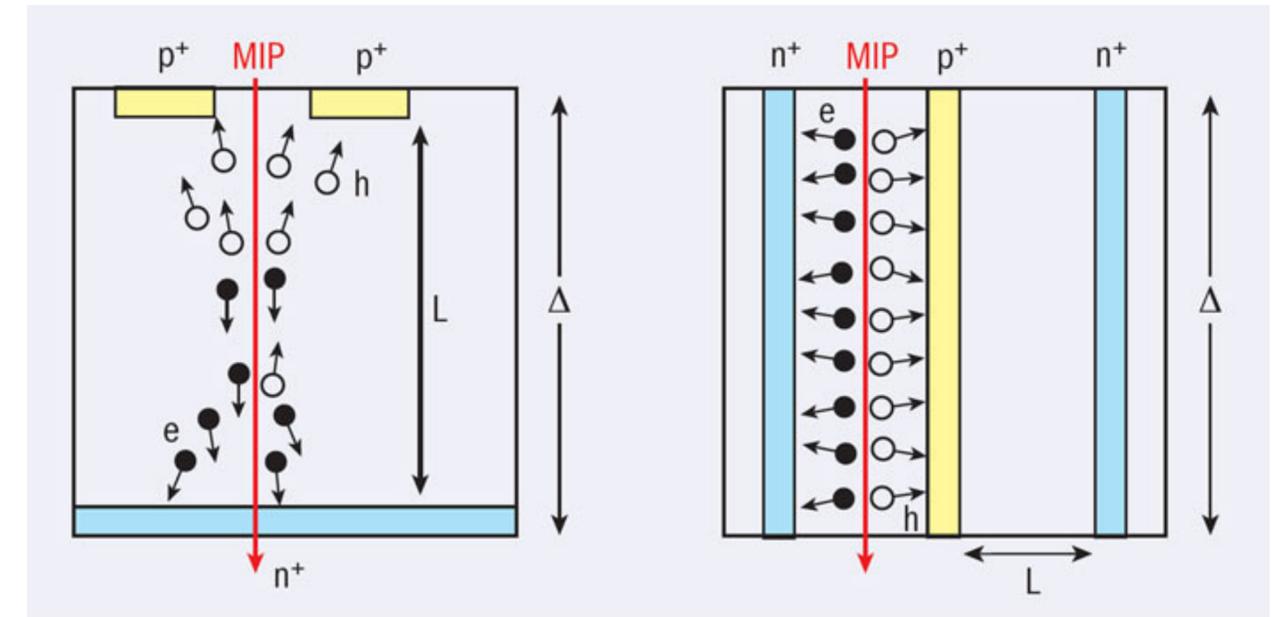
**Not produced yet**



Collecting electrodes are placed **close to the carriers** generated by impinging particles

→ Separation of drift time and amount of charge

- Small pixels
  - short drift distance
  - low capacitance
- Thick active volume
- ~100% fill factor
- High radiation tolerance due to small cells
  - detection efficiency unchanged up to  $3e16 n_{eq}/cm^2$
  - tested working devices up to  $3e17 n_{eq}/cm^2$



Planar:  $\Delta = L$

3D:  $\Delta \gg L$

3D sensors optimization for **timing measurements**:  
designed to achieve **constant weighting field** and **drift velocity**

→ **column** and **trench** electrodes

# Timing with 3D sensors: column 3D

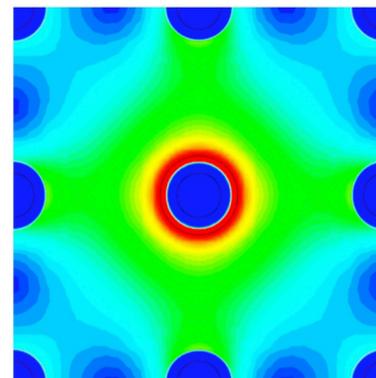
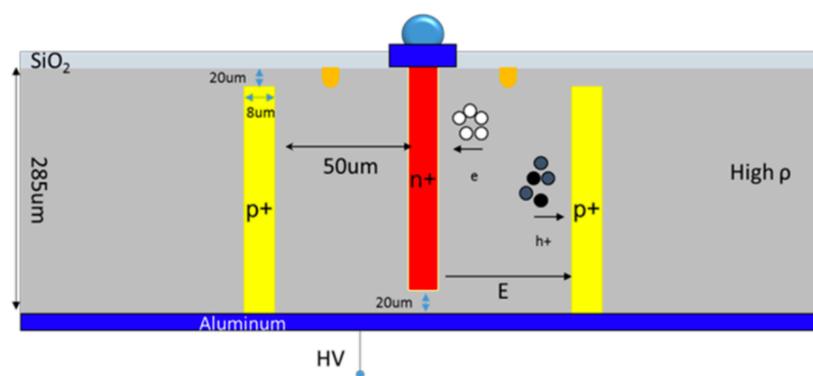
## Column 3D

- High resistivity 300  $\mu\text{m}$ -thick substrate
- 10  $\mu\text{m}$  wide columns
- Electric field proportional to  $1/r$
- $25 \times 25 \mu\text{m}^2$  and  $50 \times 50 \mu\text{m}^2$  cells

Time resolution measured for single cell:

- ◆  $\sim 13 \text{ ps}$  with  $25 \times 25 \mu\text{m}^2$  cell
- ◆  $\sim 32 \text{ ps}$  with  $50 \times 50 \mu\text{m}^2$  cell

No impact of radiation on detector performance



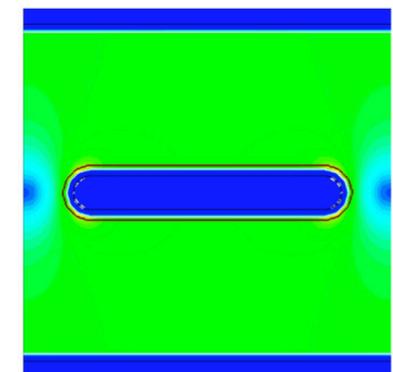
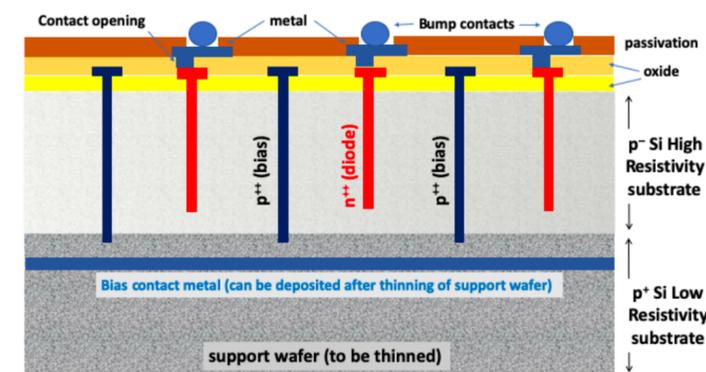
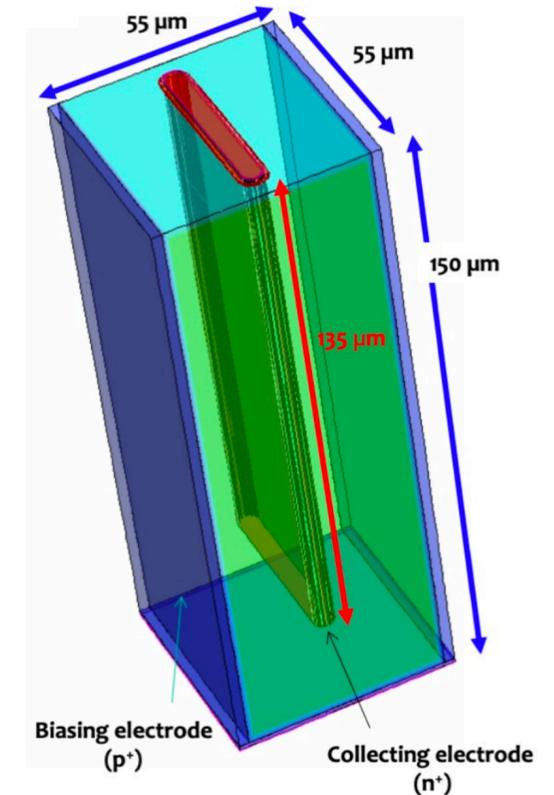
## Trench 3D

### TimeSPOT project

- 150  $\mu\text{m}$ -thick active substrate
- $55 \times 55 \mu\text{m}^2$  pixels
- 135  $\mu\text{m}$  deep electrode
- Uniform electric field

Time resolution measurements:

- ◆  $\sim 18 \text{ ps}$  from FE electronics
- ◆  $\sim 15 \text{ ps}$  from intrinsic resolution



**Timing information** will be fundamental for **experiments at future colliders** to perform **particle identification** and correctly benchmark **tracking of single events** in high density environments

**Requirements** for new timing detectors:

- Timing resolution of **few tenths picoseconds**
- **~100% efficiency**
- **Radiation hardness**
- **Low material budget** and **cost-effectiveness**

**Silicon sensors can meet the requirements** with innovative technologies recently developed:

- **Avalanche Gain sensors**: Low Gain Avalanche Diodes chosen by the CMS Endcap Timing Layer
- **Monolithic sensors**: CMOS MAPS will instrument ALICE3 Time-of-Flight detector
- **3D sensors**

Many active projects working on further new technologies such as Monolithic Avalanche Diodes

# Working on UFSDs...

## ...dressed up like a MAPS!

Basically an example of an alive  
**Monolithic Avalanche Detector!**

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From the Costume Party of the  
International Conference of Physics Students 2017

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- U.S. Department of Energy **Grant number DE-SC0010107**
- **Dipartimenti di Eccellenza**, University of Torino (ex L. 232/2016, art. 1, cc. 314, 337)
- Ministero della Ricerca, Italia , PRIN 2017, **progetto 2017L2XKTJ – 4DinSiDe**
- Ministero della Ricerca, Italia, FARE, **R165xr8frt\_fare**

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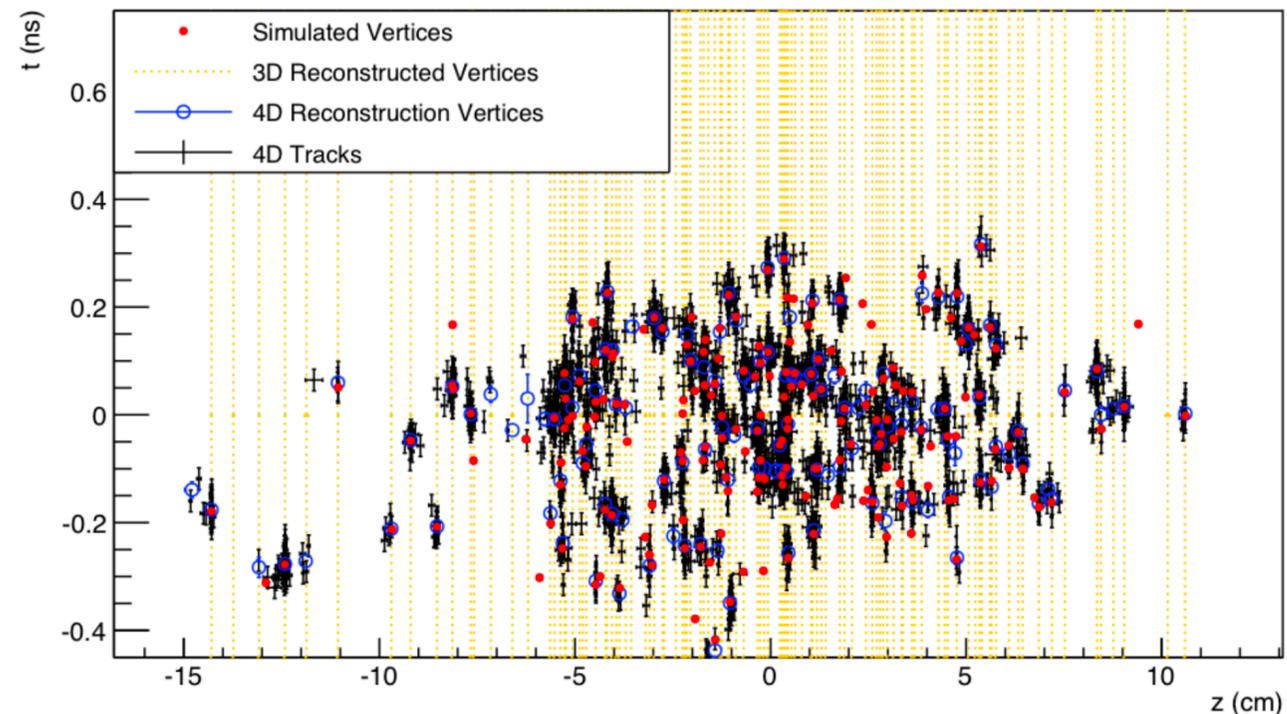
## Backup

# Impact of timing information

Timing layers will improve experiments performances in terms of **pile up rejection** and **particle identification**

Multiple events occurring in the same point in space but at different times

→ **4D tracking**: association of timing information to reconstructed tracks



Poor resolution to separate different particles with present detectors

→ Introduction of **time-of-flight**

**CMS:**  
proton identification and separation of charged  $k$  and  $\pi$  at low  $p_T$

**ALICE:**  
separation of low  $p_T$  electrons from hadrons

