

# From electrolyzers ..... ....to fuel cells

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# Non compatible slides to colour blindness

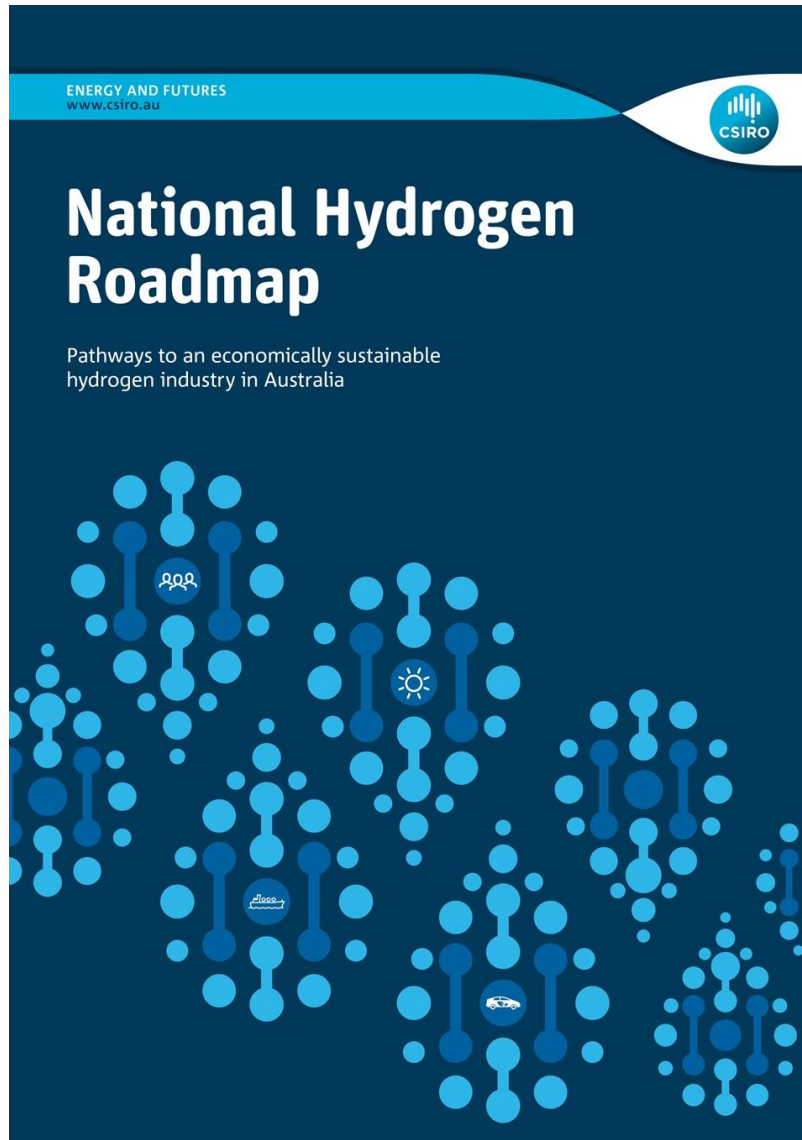


# Lecture overview for first half





# The Hydrogen roadmap rave



<https://www.csiro.au/en/Do-business/Futures/Reports/Hydrogen-Roadmap>



<https://www.hydrogeneurope.eu/index.php/news/hydrogen-roadmap-europe-has-been-published>



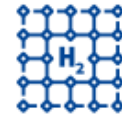
<https://www.mbie.govt.nz/dmsdocument/6798-a-vision-for-hydrogen-in-new-zealand-green-paper>

## ACHIEVING DEEP DECARBONIZATION OF >80% OF CO<sub>2</sub> EMISSIONS REQUIRES HYDROGEN

### Challenge

Hydrogen is the best or only choice for at-scale decarbonization of key segments, for example:

Achieving  
deep  
decarboni-  
zation



H<sub>2</sub> TO  
DECARBONIZE  
THE GAS GRID



FUEL CELLS/  
SYNFUELS FOR HEAVY  
TRANSPORT AND  
LONG  
DISTANCES



HIGH-GRADE  
HEAT FOR  
INDUSTRY &  
IN STEEL



ULTRA-LOW-  
CARBON H<sub>2</sub> AS  
FEEDSTOCK,  
E.G., AMMONIA

# What is hydrogen? Where does it come from? ...and its role in the energy sector...



- Hydrogen is the first element in the periodic table.
- It is the simplest and most abundant element in the universe (75% of all mass in the universe is hydrogen), but it rarely exists as a gas on Earth - it must be separated from other elements.
- Hydrogen is colorless and odorless.
- At atmospheric pressure, hydrogen is about 14 times lighter than air.
- The energy density of hydrogen is 120 MJ/kg
- Its name comes from the Greek word 'hydro' and 'genes' that mean water-forming.

96%



: steam-methane (from natural gas) reforming, which produces hydrogen and  $\text{CO}_2$

4%



: using renewable energy to produce hydrogen by splitting water (electrochemically or photochemically)

# The colour spectrum of hydrogen

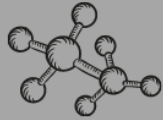
**Grey Hydrogen**

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Process:  
Steam Reforming

---

Source:  
Natural Gas



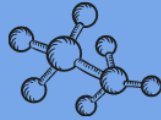
**Blue Hydrogen**

---

Process:  
Steam Reforming  
With Carbon Capture

---

Source:  
Natural Gas




**Green Hydrogen**

---

Process:  
Electrolysis

---

Source:  
Renewable  
Energies




**Black Hydrogen**

---

Process:  
Gasification

---

Source:  
Coal




**Pink Hydrogen**

---

Process:  
Electrolysis

---

Source:  
Nuclear  
Energy



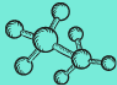
**Turquoise Hydrogen**

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Process:  
Pyrolysis

---

Source:  
Natural  
Gas




**Yellow Hydrogen**

---

Process:  
Electrolysis

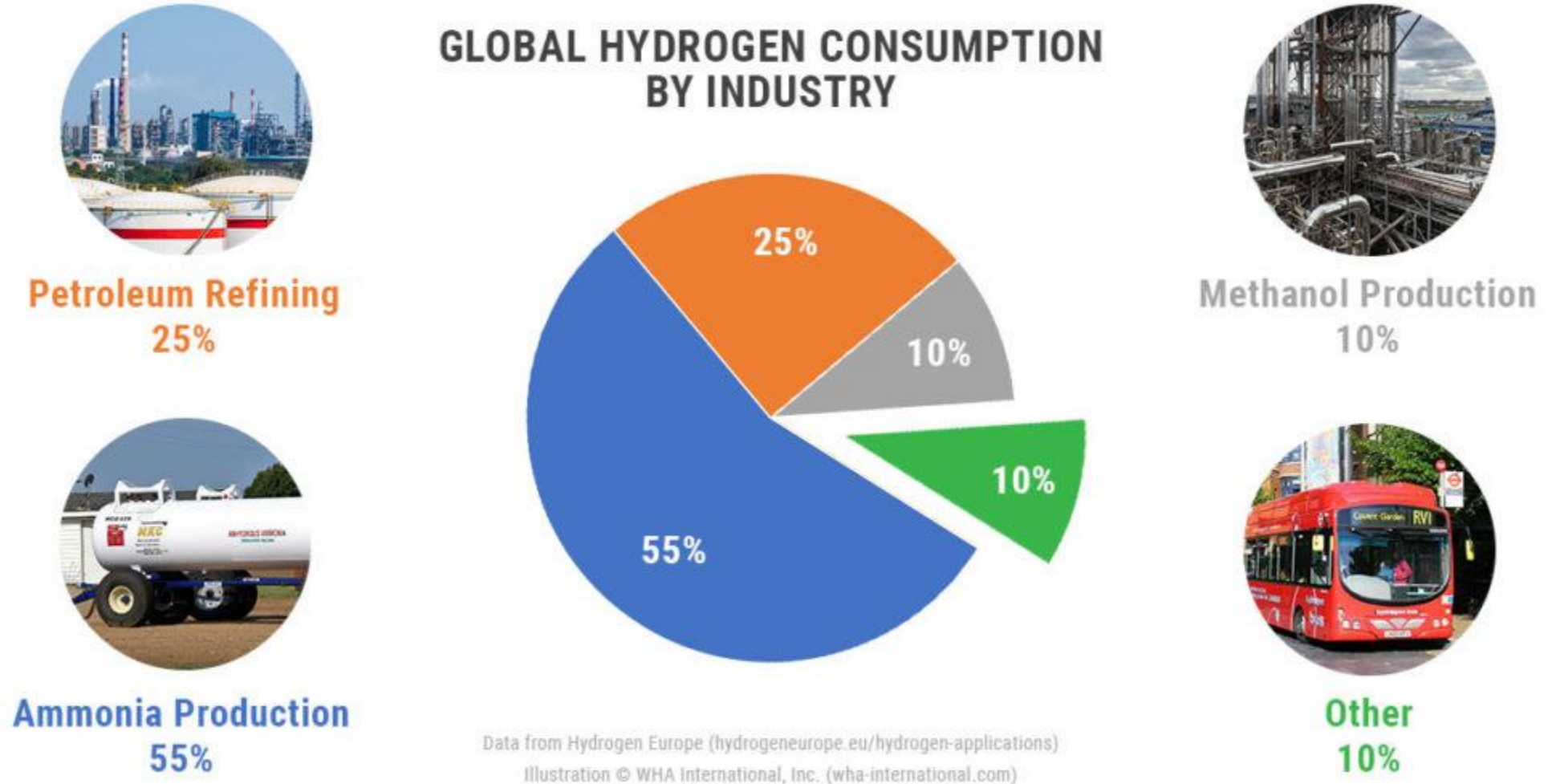
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Source:  
Solar  
Energy





# Where is hydrogen used?

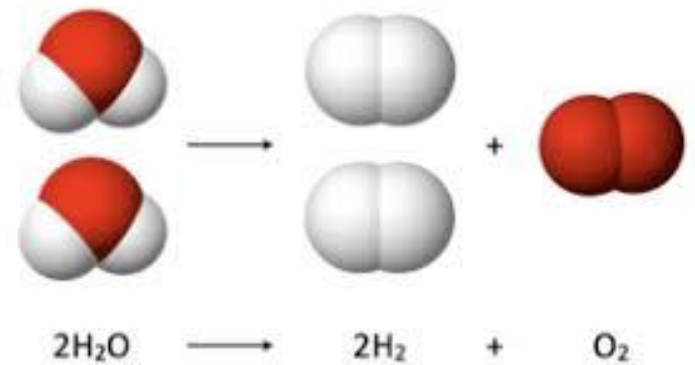




# What is water electrolysis?

➤ Also known as electrochemical water splitting.

In simple terms: Splitting water into hydrogen and oxygen gas

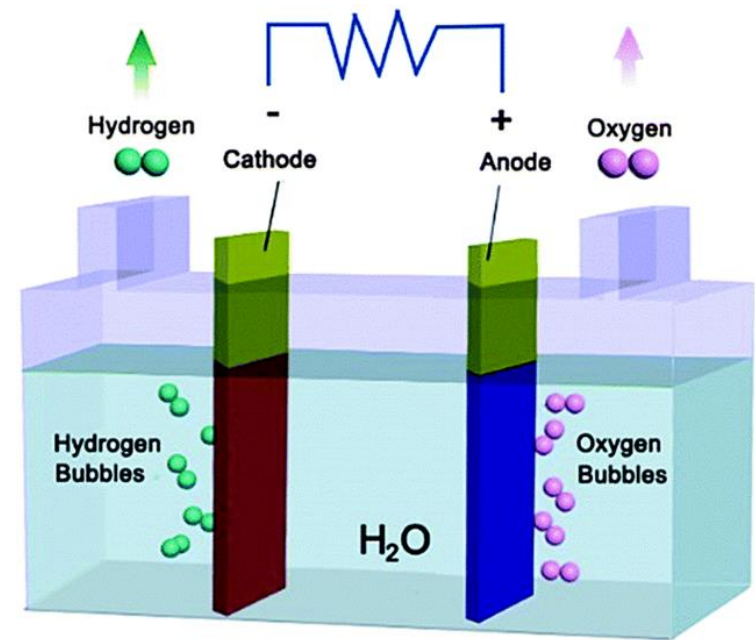


In scientific terms: Water electrolysis is based on two half reactions: (i) the hydrogen evolution reaction (HER) at the cathode, and (ii) the oxygen evolution reaction (OER) at the anode.

Overall reaction:  $\text{H}_2\text{O} \rightarrow \text{H}_2 + 1/2 \text{O}_2$      $\Delta G_f = 229 \text{ kJ/mol}$

HER:  $2\text{H}^+ + 2\text{e}^- \rightarrow \text{H}_2$      $E^0 = 0.00 \text{ V}$

OER:  $2\text{H}_2\text{O} \rightarrow \text{O}_2 + 4\text{e}^- + 4\text{H}^+$      $E^0 = 1.23 \text{ V}$



From: *Chem. Soc. Rev.* 2015, 44, 5148-5180

*J. Mater. Chem. A*, 2016, 4, 11973-12000

# The role of the electrolyte in water electrolysis

- The pH of the electrolyte will determine the mechanism of the reaction, both for the HER and OER.

**pH < 7**

**Acidic electrolyte**

**HER:**

- (1)  $\text{H}_3\text{O}^+ + \text{e}^- + * \rightarrow \text{H}^* + \text{H}_2\text{O}$ , Volmer reaction
- (2)  $\text{H}^* + \text{H}_3\text{O}^+ + \text{e}^- \rightarrow \text{H}_2 + *$ , Heyrovsky reaction
- (3)  $\text{H}^* + \text{H}^* \rightarrow \text{H}_2$ , Tafel reaction

**OER:**

- (1)  $\text{H}_2\text{O} + * \rightarrow \text{OH}^* + \text{H}^+ + \text{e}^-$
- (2)  $\text{OH}^* \rightarrow \text{O}^* + \text{H}^+ + \text{e}^-$
- (3)  $\text{O}^* + \text{H}_2\text{O} \rightarrow * \text{OOH} + \text{H}^+ + \text{e}^-$
- (4)  $* \text{OOH} \rightarrow * + \text{O}_2 + \text{H}^+ + \text{e}^-$
- (5)  $\text{O}^* + \text{O}^* \rightarrow \text{O}_2$

**pH = 7**

**Neutral electrolyte**

**HER:**

- (1) At low cathodic overpotentials,  
 $\text{H}^* + \text{H}_3\text{O}^+ + \text{e}^- \rightarrow \text{H}_2 + *$
- (2) At high cathodic overpotentials,  
 $\text{H}^* + \text{H}_2\text{O} + \text{e}^- \rightarrow \text{H}_2 + \text{OH}^-$

**OER:**

- (1)  $2\text{H}_2\text{O} + * \rightarrow \text{OH}^* + \text{H}_2\text{O} + \text{e}^- + \text{H}^+$
- (2)  $\text{OH}^* + \text{H}_2\text{O} \rightarrow \text{O}^* + \text{H}_2\text{O} + \text{e}^- + \text{H}^+$
- (3)  $\text{O}^* + \text{H}_2\text{O} \rightarrow * \text{OOH} + \text{e}^- + \text{H}^+$
- (4)  $* \text{OOH} \rightarrow \text{O}_2 + \text{e}^- + \text{H}^+$

**pH > 7**

**Alkaline electrolyte**

**HER:**

- (1)  $\text{H}_2\text{O} + \text{e}^- + * \rightarrow \text{H}^* + \text{OH}^-$ , Volmer reaction
- (2)  $\text{H}^* + \text{H}_2\text{O} + \text{e}^- \rightarrow \text{H}_2 + \text{OH}^-$ , Heyrovsky reaction
- (3)  $\text{H}^* + \text{H}^* \rightarrow \text{H}_2$ , Tafel reaction

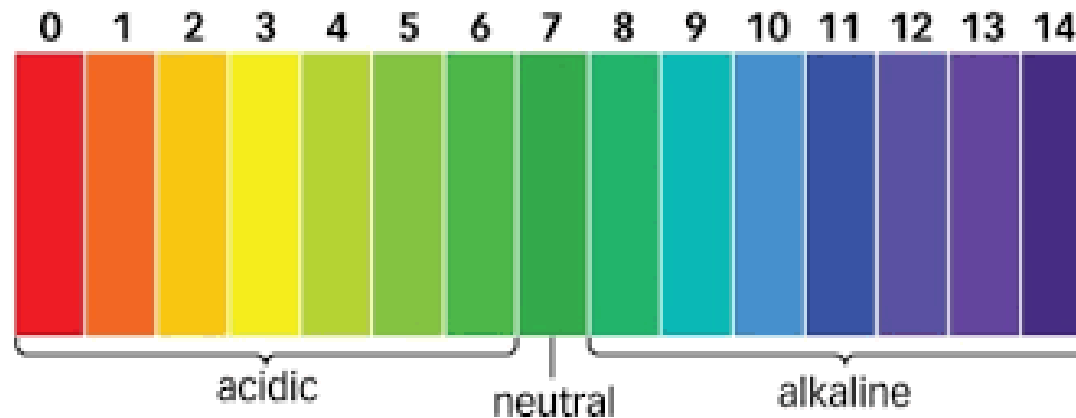
**OER:**

- (1)  $\text{OH}^- + * \rightarrow \text{OH}^* + \text{e}^-$
- (2)  $\text{OH}^* + \text{OH}^- \rightarrow \text{O}^* + \text{H}_2\text{O} + \text{e}^-$
- (3)  $\text{O}^* + \text{OH}^- \rightarrow * \text{OOH} + \text{e}^-$
- (4)  $* \text{OOH} + \text{OH}^- \rightarrow * + \text{O}_2 + \text{H}_2\text{O} + \text{e}^-$
- (5)  $\text{O}^* + \text{O}^* \rightarrow \text{O}_2$

\* stands for the catalyst surface,  $\text{H}^*$  is the adsorbed hydrogen intermediate,  $\text{OH}^*$ ,  $\text{O}^*$  and  $* \text{OOH}$  are the adsorbed oxygen intermediates.

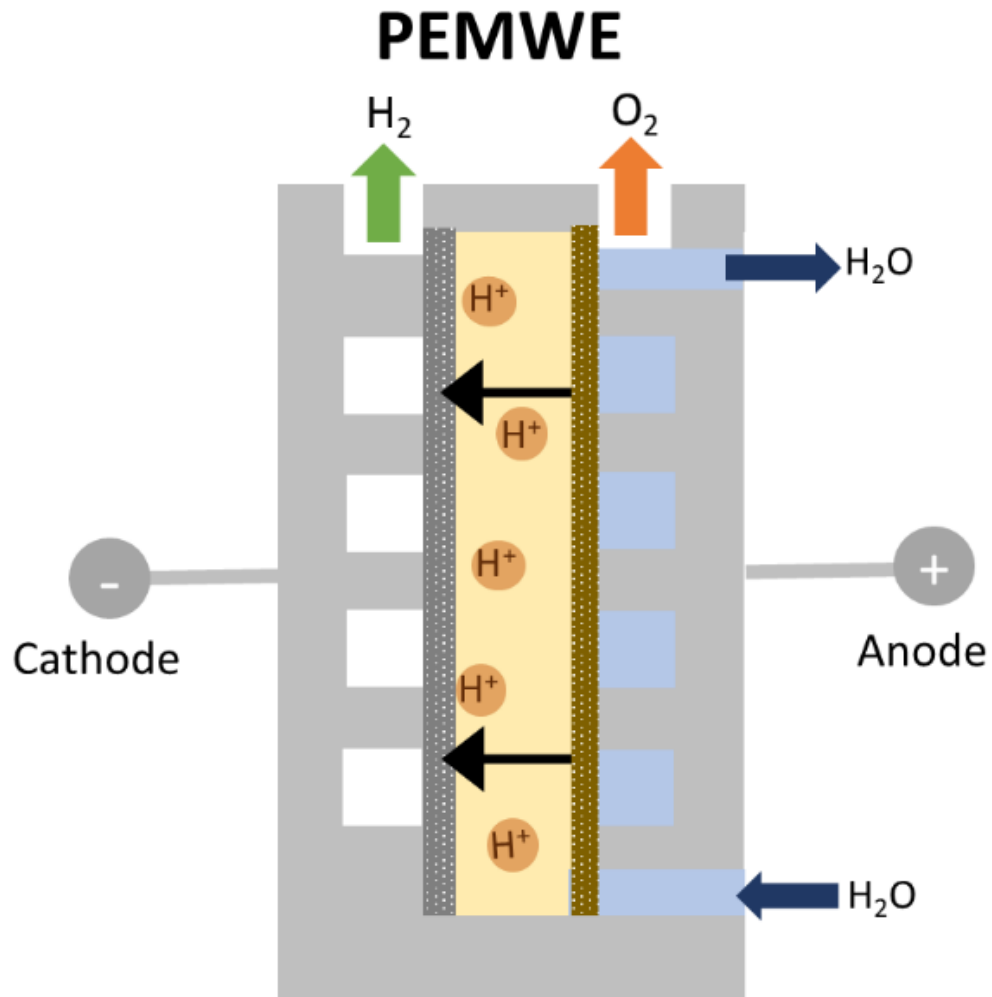
# Types of electrolyser

- The pH of the electrolyte defines the type of the electrolyser.



1. Proton exchange membrane water electrolyser (PEMWE) **pH < 7 Acidic electrolyte**
2. High-temperature water electrolyser **pH = 7 Neutral electrolyte**
3. Alkaline water electrolyser (AWE) **pH > 7 Alkaline electrolyte**
4. Anion exchange membrane water electrolyser (AEMWE) **pH > 7 Alkaline electrolyte**

# Proton exchange membrane water electrolyser (PEMWE)

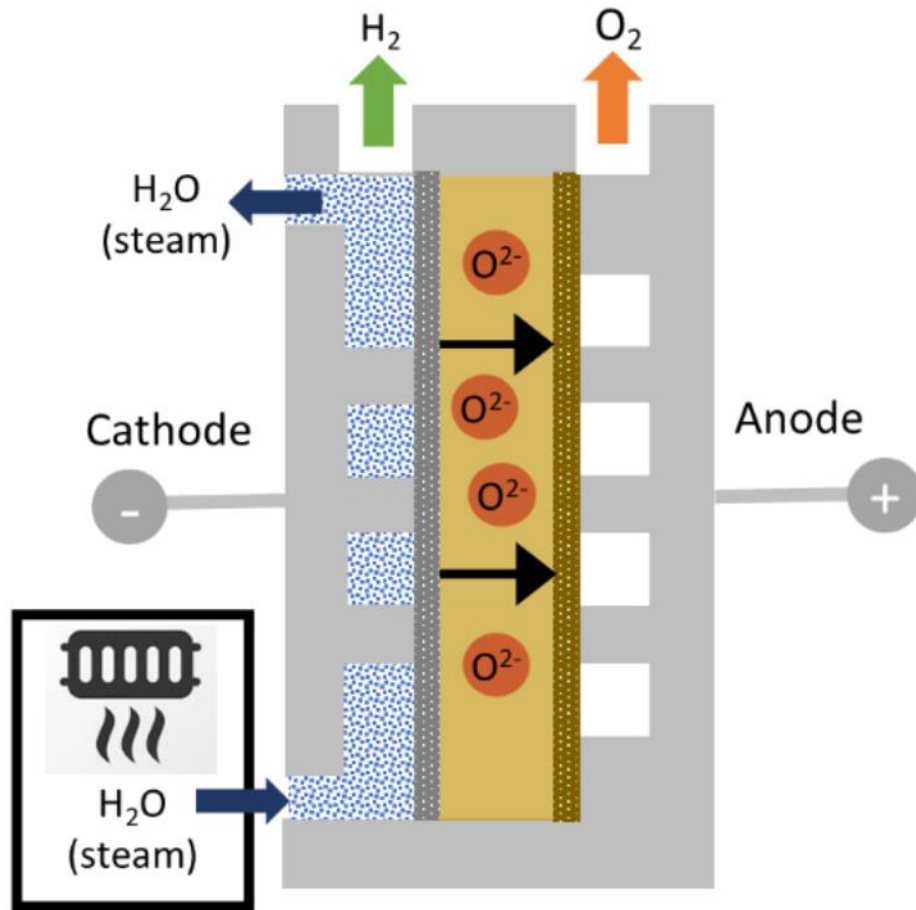


A proton exchange membrane water electrolyser (PEMWE) consists of:

1. a solid acid electrolyte polymer sandwiched between the anode and cathode.
2. In most cases, water is only fed to the anode.
3. Catalyst material on the anode: Iridium or Ruthenium oxide
4. Catalyst material on the cathode: **Platinum**
5. Cell temperature: **50-80°C**
6. Stack pressure: **<30 bar**
7. Current density: **0.6-10.0 A/cm<sup>2</sup>**
8. Cell voltage: **1.75-2.20 V**
9. Power density: **to 4.4 W/cm<sup>2</sup>**
10. Cell voltage efficiency: **57-80%**
11. System hydrogen production rate: **30 Nm<sup>3</sup>/h**
12. Lifetime stack: **<20,000 h**
13. Acceptable degradation rate: **<14  $\mu$ V/h**
14. System lifetime: **10-20 y**



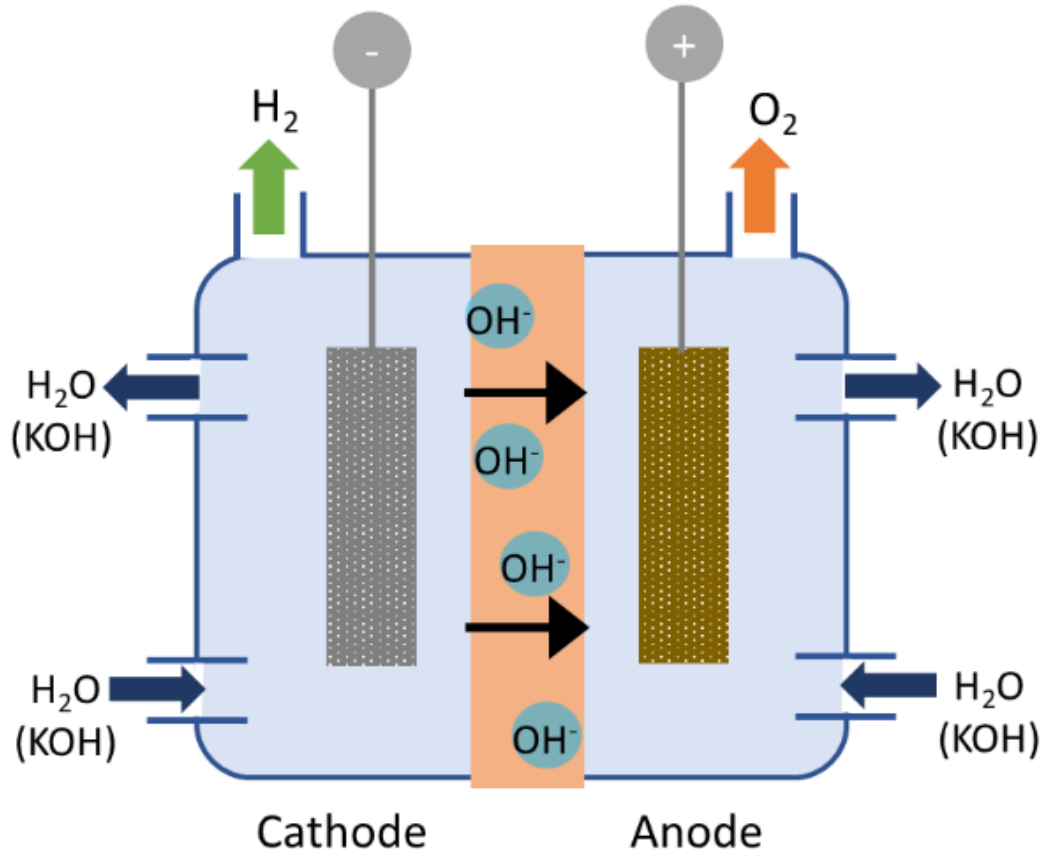
# High-temperature water electrolyzers



In a High-temperature water electrolyzers, water evaporates and transports to the cathode as steam to produce  $H_2$  while a solid oxide or ceramic membrane transports  $O^{2-}$  to the anode.

1. Catalyst material on the anode: Sr-based and Co-based perovskites, such as  $(La, Sr)(Co, Fe)O_3$  and  $La_{0.8}Sr_{0.2}MnO_{3-\delta}$
2. Catalyst material on the cathode: Ni-cermets
3. Cell temperature: 700 - 1000 °C
4. Stack pressure: 10-60 bar
5. Current density: 1 A/cm<sup>2</sup>
6. Cell voltage: 1.3-1.5 V
7. Cell voltage efficiency: >90%

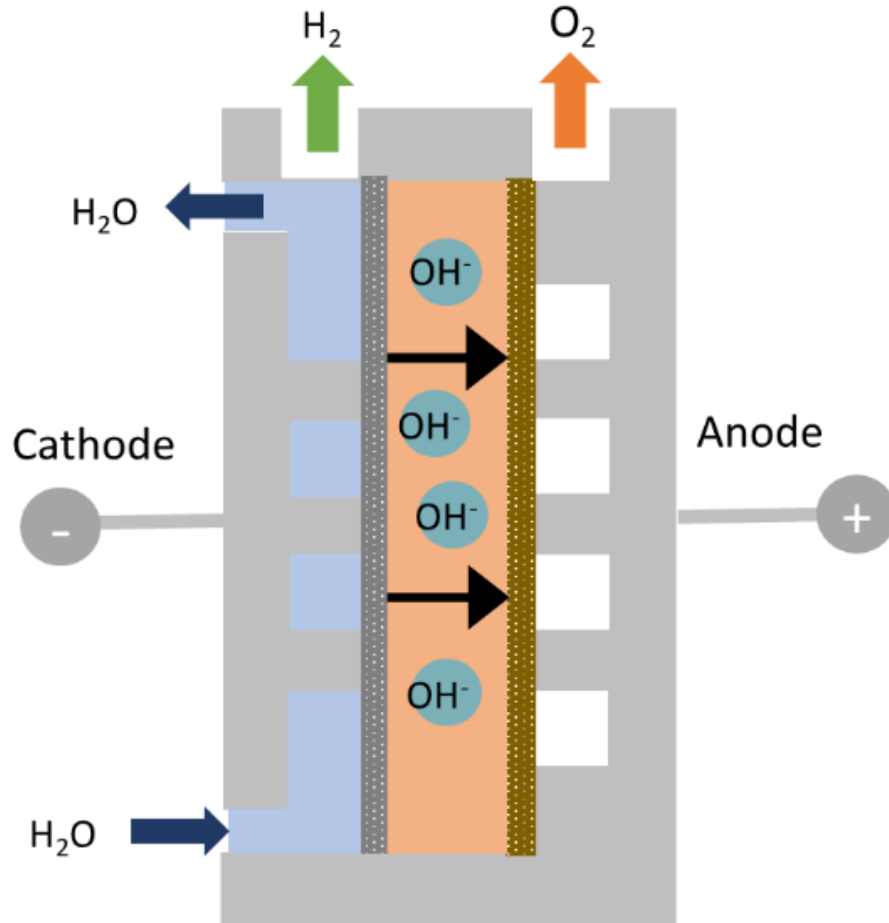
# Alkaline water electrolyser (AWE)



An alkaline water electrolyser (AWE) operates as a 2-compartment cell in which a liquid alkaline electrolyte (typically 20–30%  $\text{KOH}$ ) is pumped around both sides and a porous diaphragm allows hydroxyl ion ( $\text{OH}^-$ ) migration while preventing gas crossover.

1. Catalyst material on the anode: [Ni/Co/Fe](#)
2. Catalyst material on the cathode: [Ni/C-Pt](#)
3. Cell temperature: [60-80°C](#)
4. Stack pressure: [<30 bar](#)
5. Current density: [0.2-0.4 A/cm<sup>2</sup>](#)
6. Cell voltage: [1.8-2.4 V](#)
7. Power density: [to 1 W/cm<sup>2</sup>](#)
8. Cell voltage efficiency: [52-80%](#)
9. System hydrogen production rate: [760 Nm<sup>3</sup>/h](#)
10. Lifetime stack: [<90,000 h](#)
11. Acceptable degradation rate: [<3  \$\mu\text{V/h}\$](#)
12. System lifetime: [20-30 y](#)

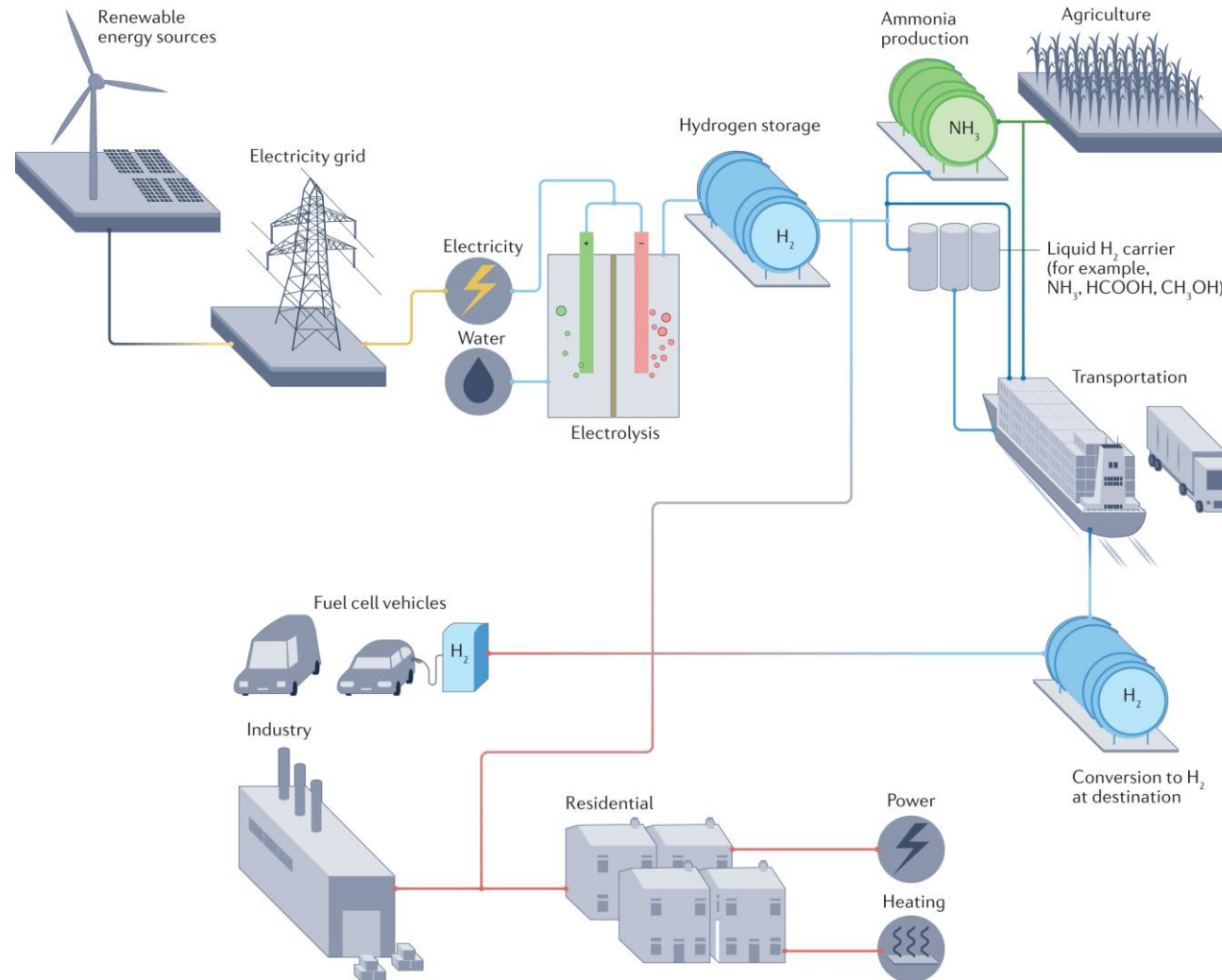
# Anion exchange membrane water electrolyser (AEMWE)



An anion exchange membrane water electrolyser (AEMWE) sandwiches an  $\text{OH}^-$  transporting membrane between the anode and cathode. Water is supplied to the cathode in this example, however it is also possible to supply water to the anode or both sides.

1. Catalyst material on the anode: Ni, Fe, Co, Mn, Cu
2. Catalyst material on the cathode: Ni, Fe, Co, Mn, Cu
3. Cell temperature:  $>60\text{ }^{\circ}\text{C}$
4. Stack pressure: 15-30 bar
5. Current density:  $1\text{ A/cm}^2$
6. Cell voltage: 1.57-1.8 V
7. Cell voltage efficiency: 75%

# Where can we find electrolyzers?

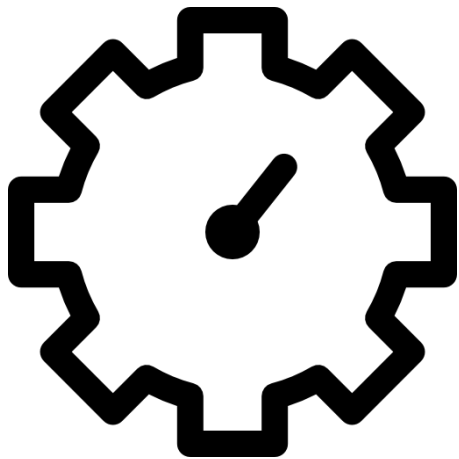




# What is the problem with electrolyzers then?

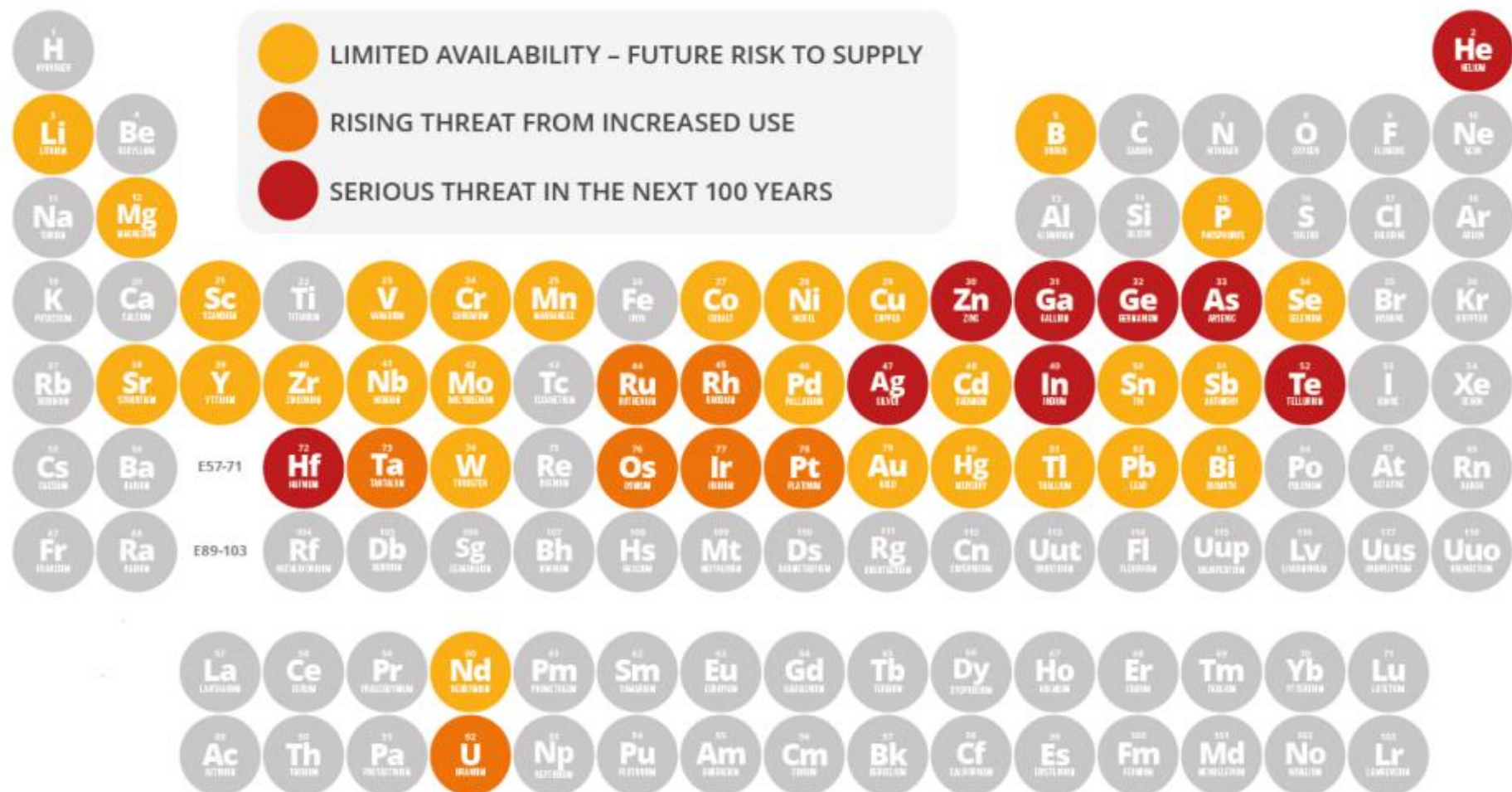


Since electrolysis requires electricity to break down the water, it can cost over 50% more than hydrogen produced through fossil fuel processes.



The efficiency of current commercial electrolyzers is at 70-80%, but this number needs to keep increasing if it is to compete with fossil fuels.

# THE PERIODIC TABLE'S ENDANGERED ELEMENTS



SOURCE: CHEMISTRY INNOVATION KNOWLEDGE TRANSFER NETWORK



ACS  
Chemistry for Life



ACS  
Green Chemistry  
Institute

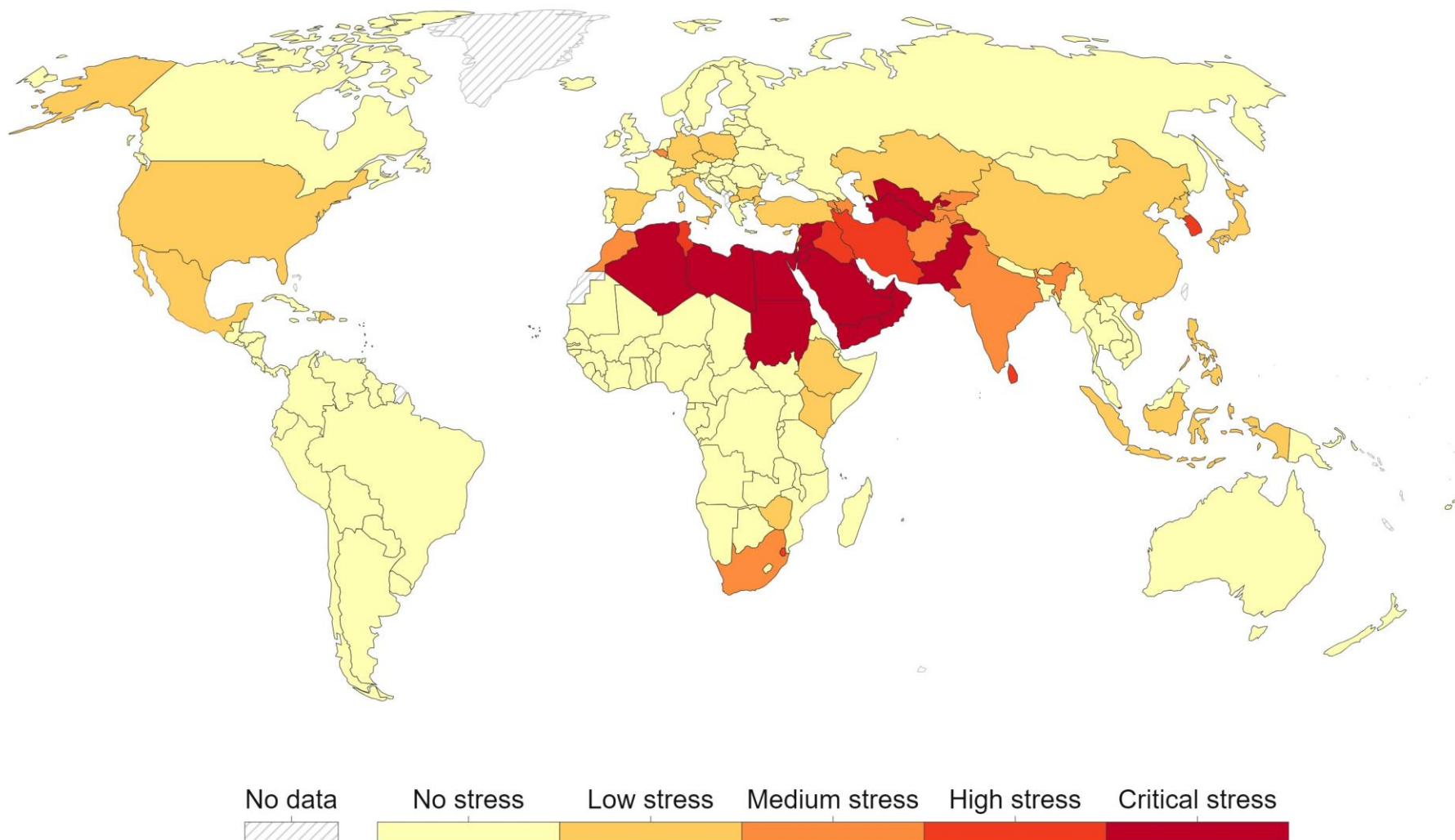


Produced for the ACS Green Chemistry Institute by Andy Brunning/Compound Interest.  
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# Freshwater withdrawals as a share of internal resources, 2019

Annual freshwater withdrawals refer to total water withdrawals from agriculture, industry and municipal/domestic uses. Withdrawals can exceed 100% of total renewable resources where extraction from nonrenewable aquifers or desalination plants is considerable.





# Alternative water sources for electrolyzers?



<https://bgr.com/science/revolutionary-invention-transforms-seawater-into-hydrogen-fuel/>



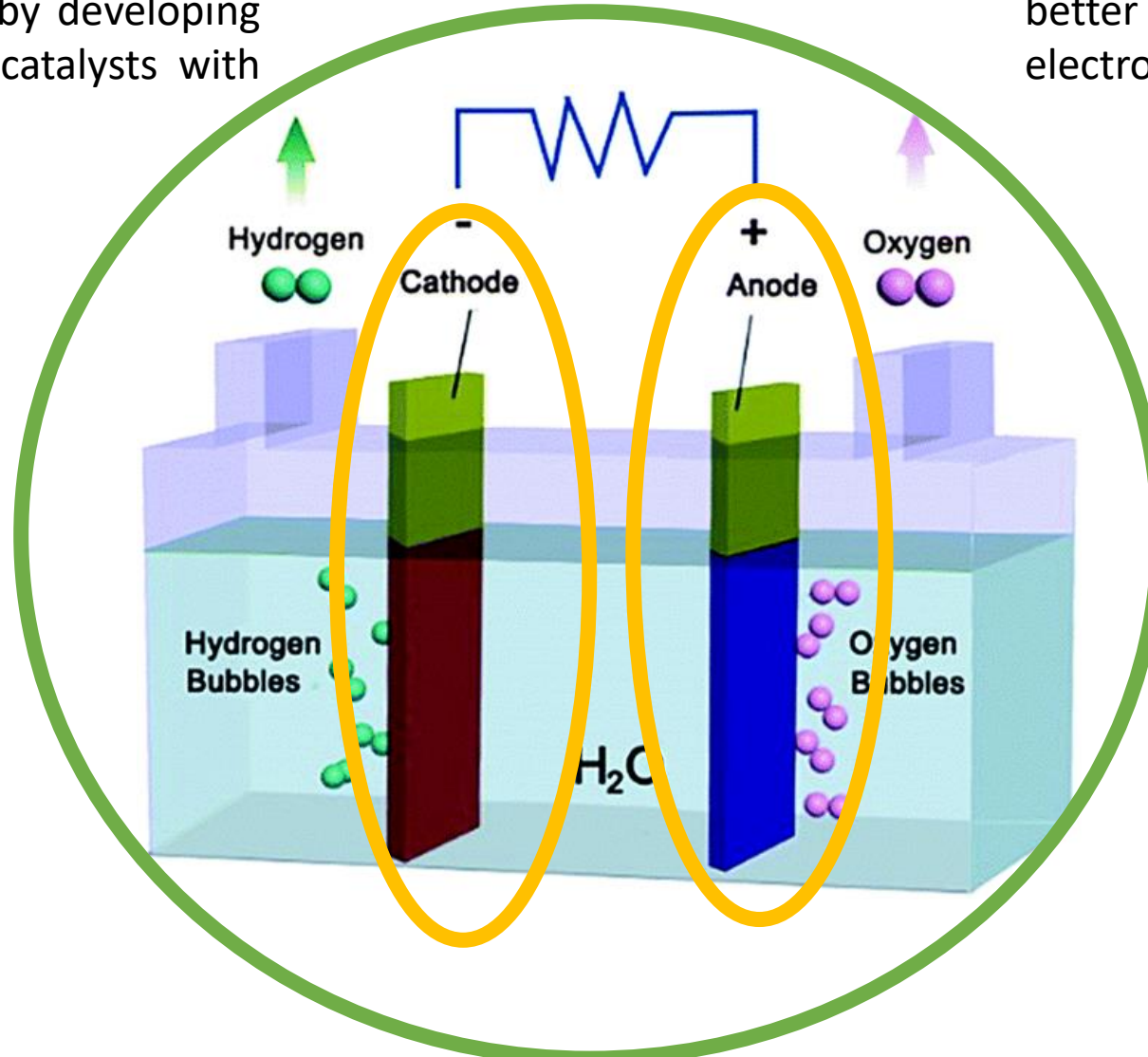
<https://scitechdaily.com/vast-amounts-of-valuable-energy-nutrients-water-lost-in-worlds-wastewater/>



# Current research focus

1. Reducing the cost of electrode material (electrocatalysts) by developing new cost effective electrocatalysts with high efficiencies.

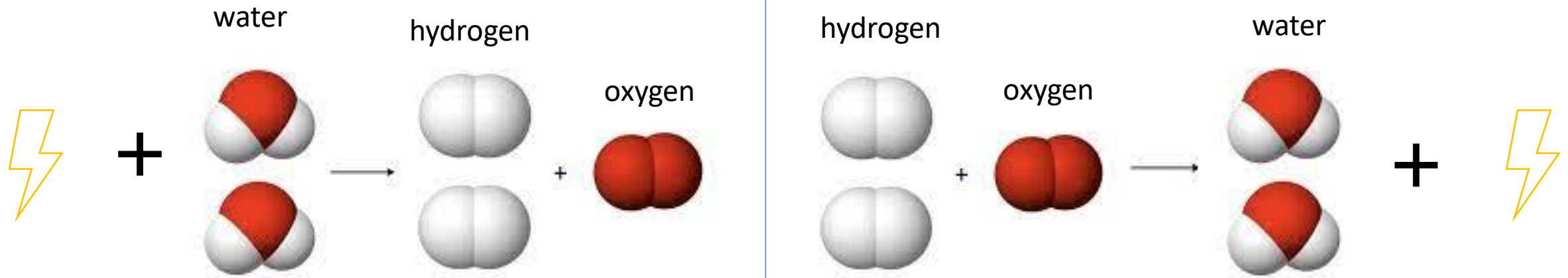
2. New electrolyser designs in order to better facilitate the needs of water electrolysis.



# Lecture overview for second half



# Electrolysers vs Fuel cells

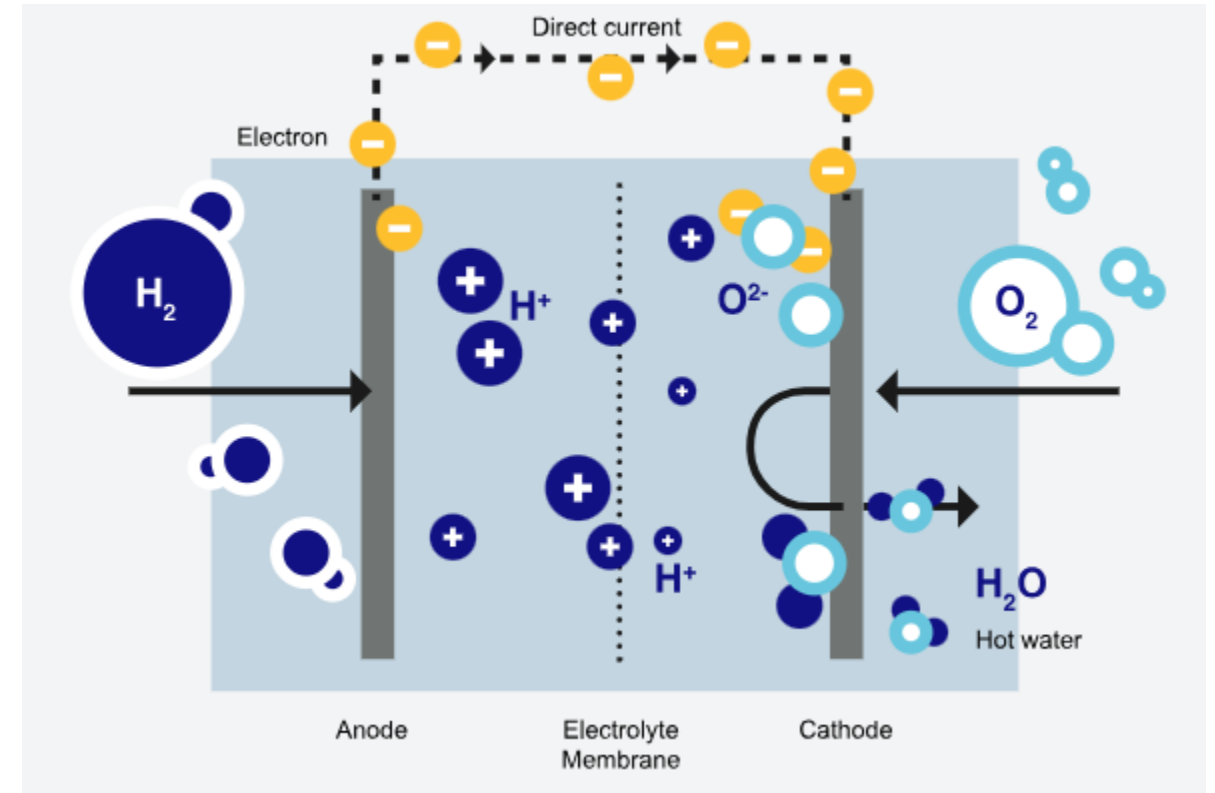
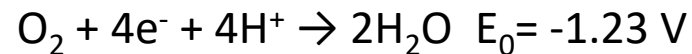


# Hydrogen fuel cells

- A hydrogen fuel cell is an electrochemical cell that uses a spontaneous redox reaction to produce current that can do work.

The net reaction is exothermic.

Combining the 2 half cell potentials for the electrochemical reaction gives a positive cell potential.

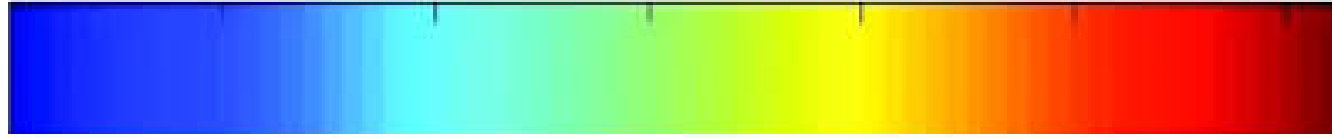


<https://www.tuev-nord.de/en/company/energy/hydrogen/hydrogen-fuel-cell/>



# Types of fuel cells

- The operating temperature of the fuel cell defines its type.

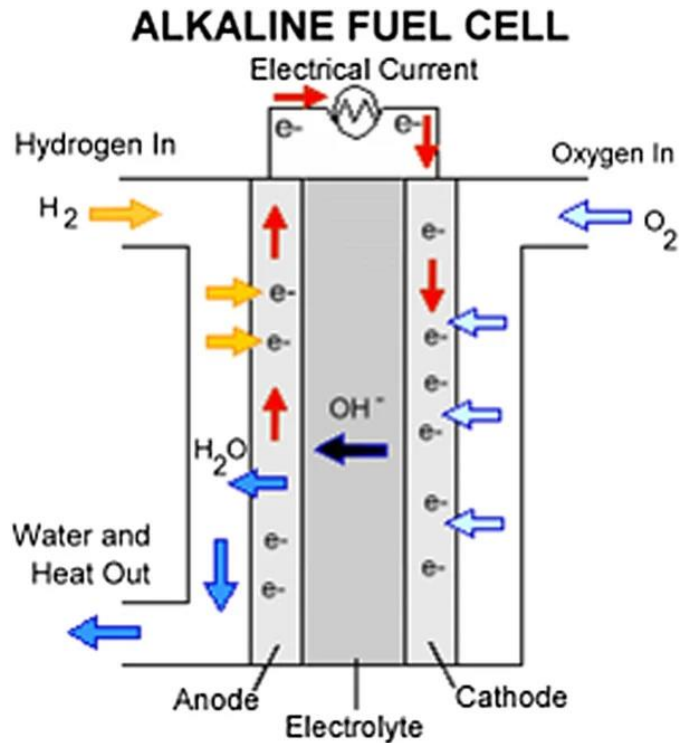


Low temperature

High temperature

1. Alkaline fuel cell (AFC), low temperature 20-90 °C
2. Proton-exchange membrane fuel cell (PEMFC), low temperature 20-80 °C
3. Direct methanol fuel cell (DMFC), low temperature 20-130 °C
4. Phosphoric acid fuel cell (PAFC), medium temperature 160-220 °C
5. Molten carbonate fuel cell (MCFC), high temperature 620-660 °C
6. Solid oxide fuel cell (SOFC), high temperature 800-1000 °C

# Alkaline fuel cell (AFC)



Alkaline fuel cells were one of the first fuel cell technologies developed, and they were the first type widely used in the U.S. space program to produce electrical energy and water on-board spacecraft.

1. Anode gas: **hydrogen**
2. Cathode gas: **oxygen**
3. Electrolyte: potassium hydroxide solution (KOH)
4. Working temperature: **20 °C - 90 °C**
5. Performance range: **Up to 100 kW**
6. Cell efficiency: **60 % - 70 %**

Anode reaction:  $\text{H}_2 + 2\text{OH}^- \rightarrow 2\text{H}_2\text{O} + 2\text{e}^-$

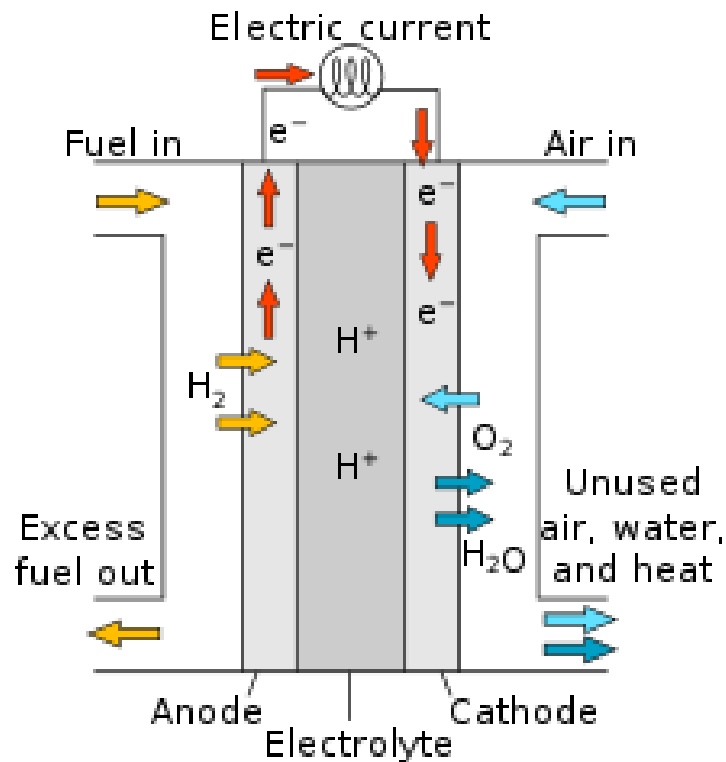
Cathode reaction:  $\frac{1}{2}\text{O}_2 + \text{H}_2\text{O} + 2\text{e}^- \rightarrow 2\text{OH}^-$

Overall reaction:  $\text{H}_2 + \frac{1}{2}\text{O}_2 \rightarrow \text{H}_2\text{O}$

# Proton-exchange membrane fuel cells (PEMFC)

Proton-exchange membrane fuel cells, also known as polymer electrolyte membrane (PEM) fuel cells, are a type of fuel cell being developed mainly for transport applications, as well as for stationary fuel-cell applications and portable fuel-cell applications.

PEMFCs generate electricity and operate on the opposite principle to PEM electrolysis, which consumes electricity. They are a leading candidate to replace the aging alkaline fuel-cell technology, which was used in the Space Shuttle.



[https://en.wikipedia.org/wiki/Proton-exchange\\_membrane\\_fuel\\_cell](https://en.wikipedia.org/wiki/Proton-exchange_membrane_fuel_cell)

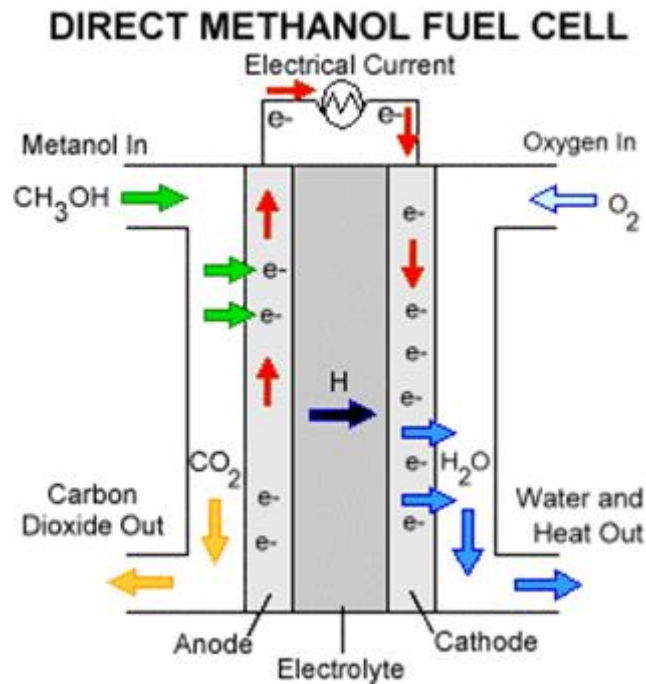
1. Anode gas: **hydrogen**
2. Cathode gas: **air oxygen**
3. Electrolyte: **polymer membrane**
4. Working temperature: **20 °C - 80 °C**
5. Performance range: **Up to 500 kW**
6. Cell efficiency: **50 % - 70 %**

Anode reaction:  $H_2 \rightarrow 2H^+ + 2e^-$

Cathode reaction:  $\frac{1}{2}O_2 + 2H^+ + 2e^- \rightarrow H_2O$

Overall reaction:  $H_2 + \frac{1}{2}O_2 \rightarrow H_2O$

# Direct Methanol Fuel Cell (DMFC)



Direct-methanol fuel cells or DMFCs are a subcategory of proton-exchange fuel cells in which methanol is used as the fuel. Their main advantage is the ease of transport of methanol, an energy-dense yet reasonably stable liquid at all environmental conditions.

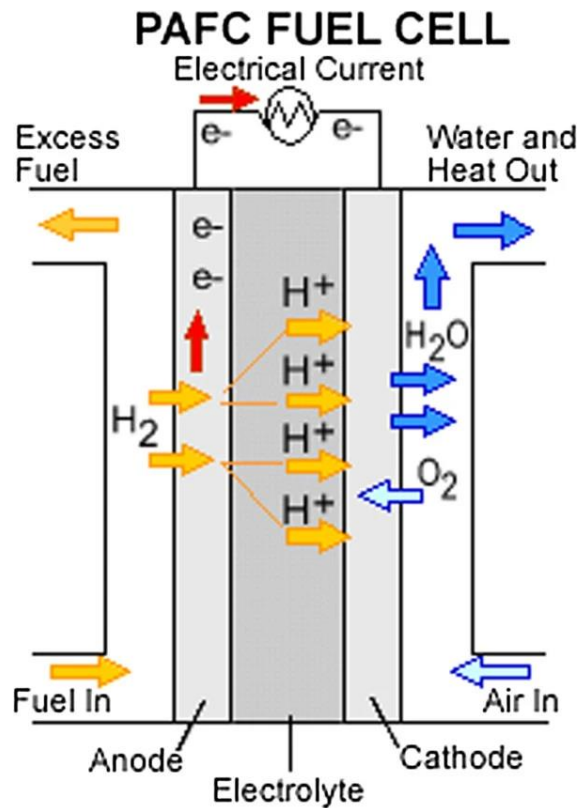
1. Anode gas: **methanol**
2. Cathode gas: **air oxygen**
3. Electrolyte: **polymer membrane**
4. Working temperature: **20 °C - 130 °C**
5. Performance range: **Up to 100 kW**
6. Cell efficiency: **20 % - 30 %**

Anode reaction:  $\text{CH}_3\text{OH} + \text{H}_2\text{O} \rightarrow 6\text{H}^+ + 6\text{e}^- + \text{CO}_2$

Cathode reaction:  $\frac{3}{2}\text{O}_2 + 6\text{H}^+ + 6\text{e}^- \rightarrow 3\text{H}_2\text{O}$

Overall reaction:  $\text{CH}_3\text{OH} + \frac{3}{2}\text{O}_2 \rightarrow 2\text{H}_2\text{O} + \text{CO}_2$

# Phosphoric Acid Fuel Cell (PAFC)



Phosphoric acid fuel cells (PAFC) are a type of fuel cell that uses liquid phosphoric acid as an electrolyte. They were the first fuel cells to be commercialized. Developed in the mid-1960s and field-tested since the 1970s, they have improved significantly in stability, performance, and cost. Such characteristics have made the PAFC a good candidate for early stationary applications.

1. Anode gas: **hydrogen, natural gas or biogas**
2. Cathode gas: **air oxygen**
3. Electrolyte: **phosphoric acid**
4. Working temperature: **160 °C - 220 °C**
5. Performance range: **Up to 10 MW**
6. Cell efficiency: **55 %**

Anode reaction:  $H_2 \rightarrow 2H^+ + 2e^-$

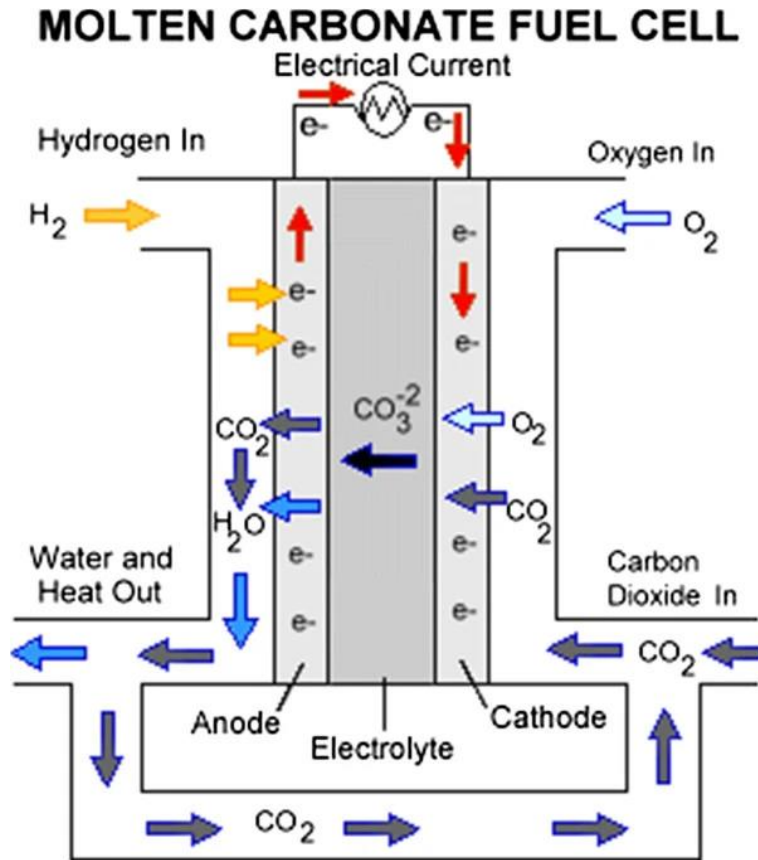
Cathode reaction:  $\frac{1}{2}O_2 + 2H^+ + 2e^- \rightarrow H_2O$

Overall reaction:  $H_2 + \frac{1}{2}O_2 \rightarrow H_2O$

[https://en.wikipedia.org/wiki/Phosphoric\\_acid\\_fuel\\_cell](https://en.wikipedia.org/wiki/Phosphoric_acid_fuel_cell)



# Molten Carbonate Fuel Cell (MCFC)



Molten carbonate fuel cells (MCFCs) were developed for natural gas, biogas (produced as a result of anaerobic digestion or biomass gasification), and coal-based power plants for electrical utility, industrial, and military applications.

MCFCs are high-temperature fuel cells that use an electrolyte composed of a molten carbonate salt mixture suspended in a porous, chemically inert ceramic matrix of beta-alumina solid electrolyte (BASE).

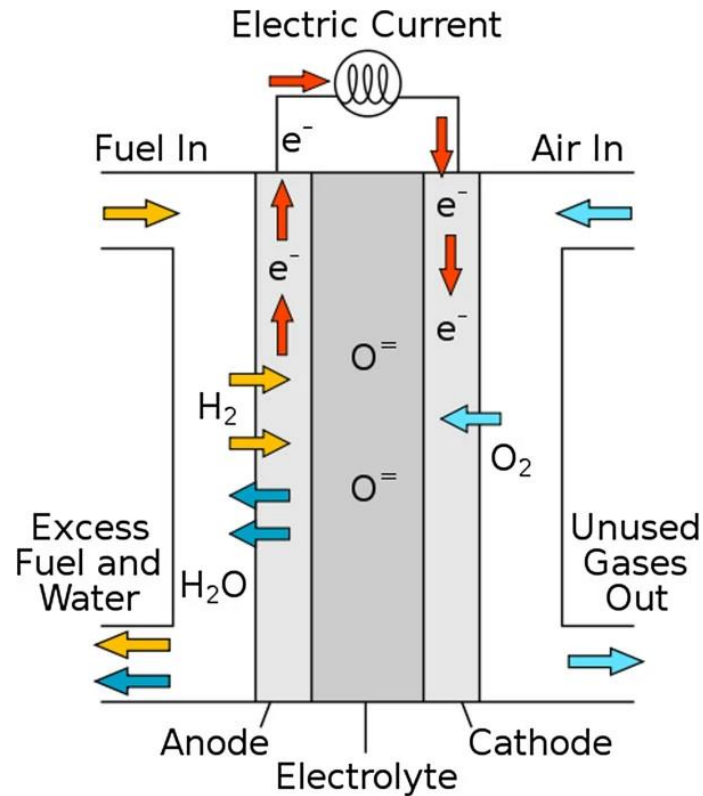
1. Anode gas: **natural gas, coal gas or biogas**
2. Cathode gas: **air oxygen**
3. Electrolyte: **alkali carbonate melting**
4. Working temperature: **620 °C - 660 °C**
5. Performance range: **up to 100 MW**
6. Cell efficiency: **65 %**

Anode reaction:  $\text{H}_2 + \text{CO}_3^{2-} \rightarrow \text{CO}_2 + \text{H}_2\text{O} + 2\text{e}^-$

Cathode reaction:  $\frac{1}{2}\text{O}_2 + \text{CO}_2 + 2\text{e}^- \rightarrow \text{CO}_3^{2-}$

Overall reaction:  $\text{H}_2 + \frac{1}{2}\text{O}_2 \rightarrow \text{H}_2\text{O}$

# Solid Oxide Fuel Cell (SOFC)



Solid oxide fuel cells are a class of fuel cells characterized by the use of a solid oxide material as the electrolyte to conduct negative oxygen ions from the cathode to the anode. The electrochemical oxidation of the hydrogen, carbon monoxide or other organic intermediates by oxygen ions occurs on the anode side.

Anode gas: **natural gas, coal gas or biogas**

Cathode gas: **air oxygen**

Electrolyte: **yttrium-stabilised zirconium oxide**

Working temperature: **800 °C - 1000 °C**

Performance range: **Up to 100 MW**

Cell efficiency: **60%-65 %**

Anode reactions:  $H_2 + O_2^- \rightarrow H_2O + 2e^-$   
 $CO + O_2^- \rightarrow CO_2 + 2e^-$

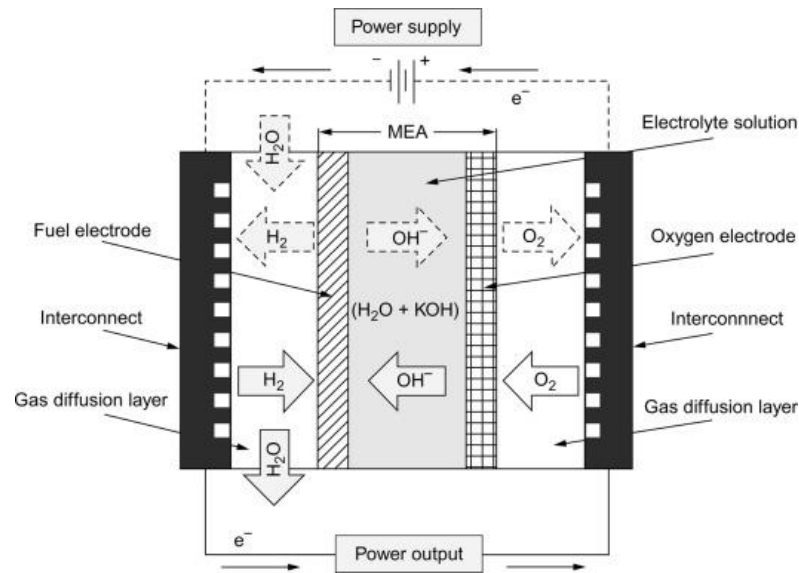
Cathode reaction:  $O_2 + 4e^- \rightarrow 2O^{2-}$

Overall reaction:  $H_2 + O_2 + CO \rightarrow H_2O + CO_2$

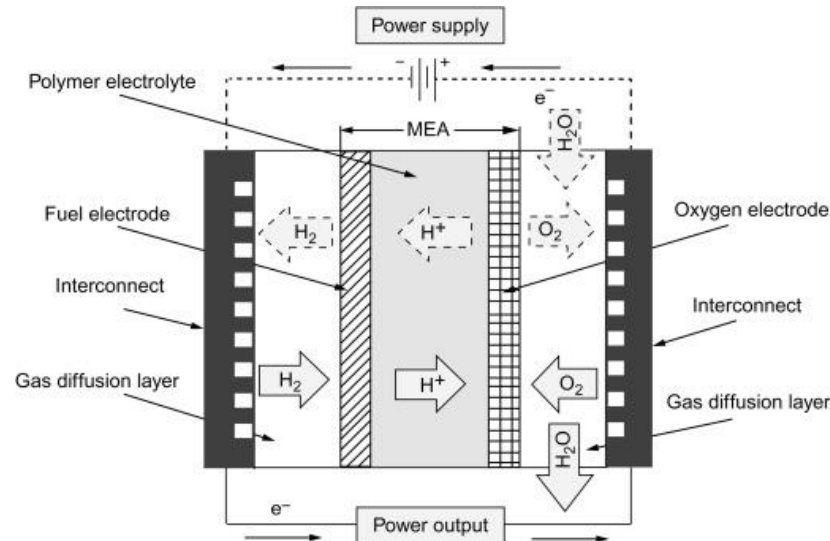
# Reversible or regenerative fuel cell

Reversible fuel cells operate like batteries and may be one solution to the problem of storing electricity generated by variable resources. Reversible fuel cells (RFCs) offer a solution to producing fuel through the use of surplus electricity and reconverting this into electricity using the same device. In autonomous systems with surplus energy during periods of high solar radiation in summer, an RFC system can in electrolysis mode produce hydrogen and oxygen, which are then stored in tanks. If there is a lack of energy, the unit is fed with the stored gases operating in fuel cell mode to produce electricity

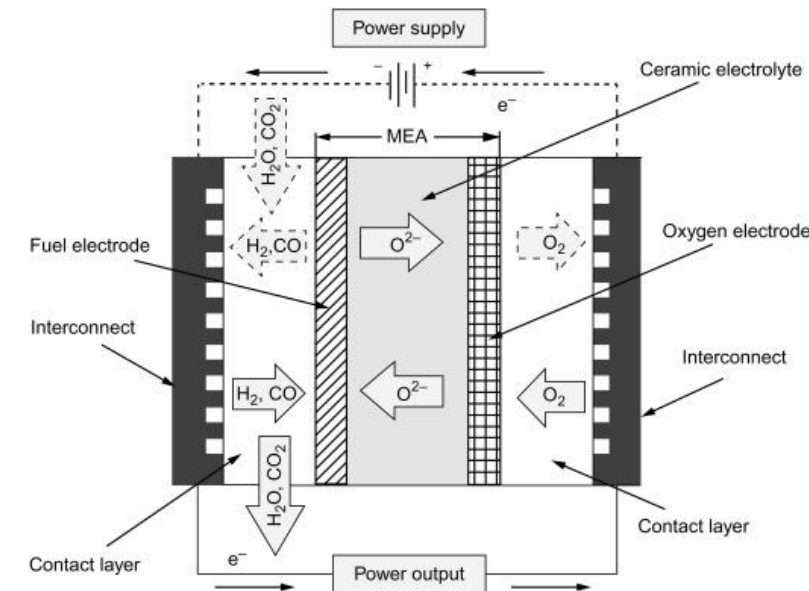
## Reversible alkaline fuel cell (RAFC)










## Reversible polymer electrolyte fuel cell (RPEFC)



## Reversible solid oxide fuel cell (RSOFC)



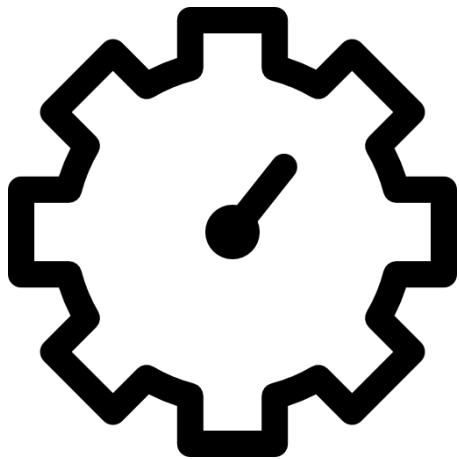
# Where can we find fuel cells?

Fuel Cell (FC) Stack	
FC Backup Power	
FC Forklifts	
FC Cars	
FC Buses	
FC Prime Power	
Hydrogen Infrastructure	

# What is the problem with fuel cells then?



High costs related to the manufacturing of fuel cells, especially the electrocatalysts, and the production of hydrogen used in fuel cells are the main obstacles for this technology to flourish.

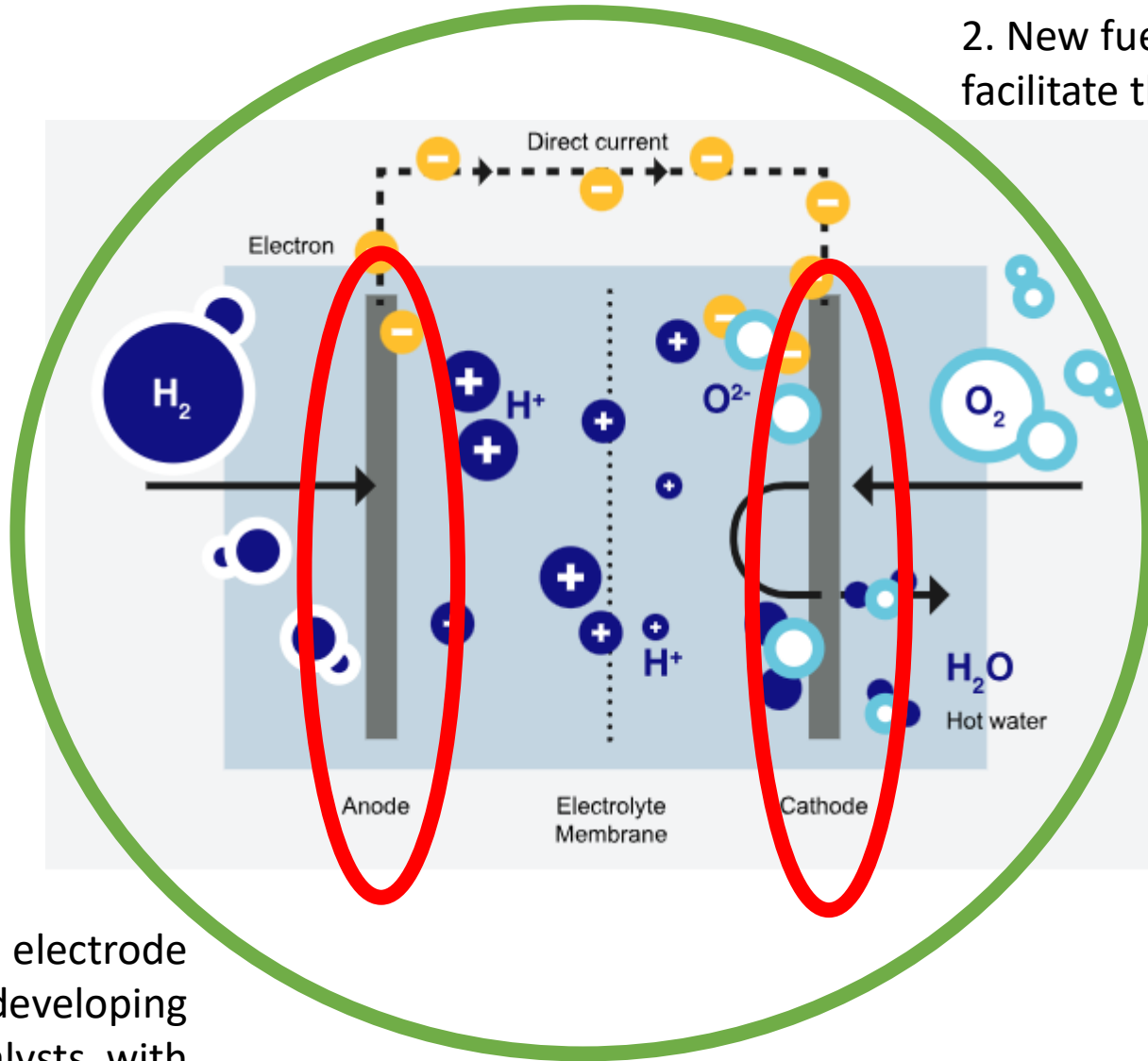


The efficiency of current commercial fuel cells is at maximum 70%, making it not efficient enough to compete or even overtake fossil fuels.



# Current research focus

2. New fuel cell designs in order to better facilitate the needs of water electrolysis.



1. Reducing the cost of electrode material (electrocatalysts) by developing new cost effective electrocatalysts with high efficiencies.







